PIPE JACKS, ROLLERS, CARTS & MATERIAL HANDLING EQUIPMENT

B&B SUMNER

AN SFE GROUP BRAND

BROCHURE

www.BBSUMNER.com

INTRODUCING THE S.F.E. GROUP

*The **Specialized Fabrication Equipment Group** (in short: **S.F.E. Group**) was founded in 2019 after the merger of three world leading OEM's in the field of pipe fabrication tooling and machinery: B&B Pipe and Industrial Tools LLC (USA), Mathey Dearman Inc. (USA) and TAG Pipe Equipment Specialists (UK). In a time span of 5 years, another 4 renowned and market leading companies were acquired and added to the **S.F.E. Group** portfolio: Axxair (France, 2022), Magnatech (USA, 2023), Climax (USA, 2023) and Sumner (USA, 2025).*

*The vision and philosophy of the **S.F.E. Group** is to offer globally a comprehensive innovative and cost-effective range of specialized fabrication, welding and machining equipment and derived rental solutions, for a wide range of applications within all critical industries, while optimizing performance, efficiency and safety.*

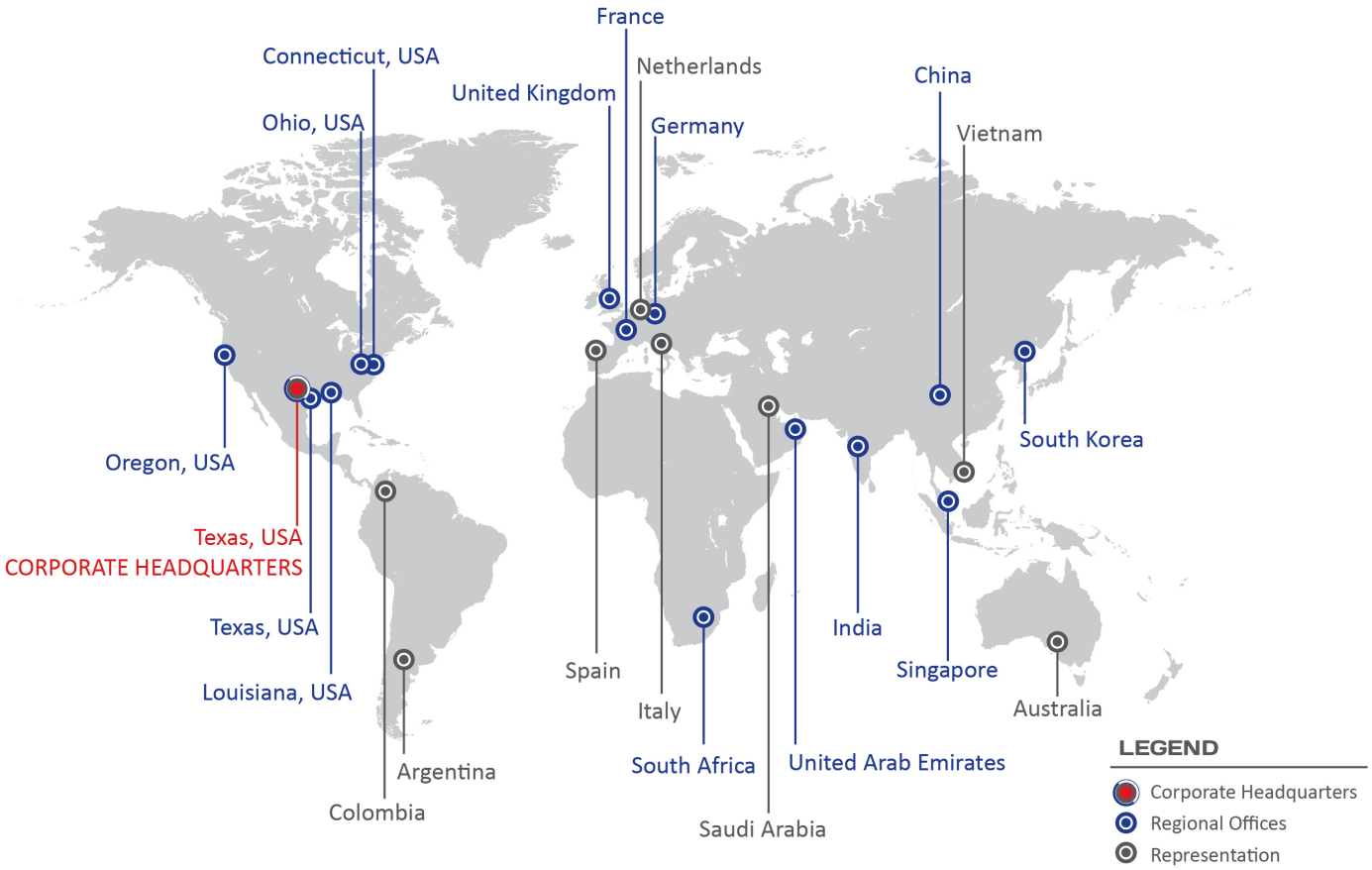
*Leveraging over 200 years of combined experience in engineering, manufacturing, and field applications, the **S.F.E. Group** is committed to driving innovation. Through continuous product development and strategic acquisitions, the **S.F.E. Group** is actively growing its portfolio and expanding its global presence to meet the demands of industries around the world. Currently, the **S.F.E. Group** consists of 12 complimentary brands, each supporting the others in delivering cutting-edge solutions.*

*With offices and warehousing on 5 continents, 400+ employees and more than 500 partnerships and distributors worldwide, **S.F.E. Group** prides itself on consistently offering the highest standards of both product quality and service locally to all its customers.*

S.F.E. Group looks forward to welcoming you into its global network as a partner, distributor or end user customer and remains at your disposal at any time.

Contact Americas: sales@sfe-brands.com
Contact International: sales-int@sfe-brands.com

S.F.E. GROUP GLOBAL PRESENCE



INTRODUCING B&B SUMNER

B&B SUMNER *is the newly created global leading brand within the S.F.E. Group portfolio, following the acquisition in 2025 of Sumner Manufacturing, a company with a long-standing reputation for quality and innovation in lifting, material handling, and welding tools.*

B&B SUMNER *combines the expertise, innovation, and heritage of two strong historical brands and embodies the synergy of decades of experience and industry leadership, offering a broader, more powerful portfolio of solutions to S.F.E. Group's global customer base.*

With the ***B&B SUMNER*** *brand, the S.F.E. Group not only wishes to highlight the focus on this particular product line, but also supply the growing demand and diverse applications in the industries it already serves and intertwine with other product applications within S.F.E. Group.*

As an OEM, S.F.E. Group prides itself on its innovations, ground-breaking developments, and creative designs within the ***B&B SUMNER*** *product range. The* ***B&B SUMNER*** *brand portfolio consists mainly of a comprehensive range of pipe jacks and stands, mega rollers and stands, and material handling carts. With robust engineering capabilities, a customer-oriented focus, and flexibility, the* ***B&B SUMNER*** *brand delivers out-of-the-box pipe handling and material handling equipment as well as solutions tailored to meet customers' specific project needs and to serve an ever-evolving industry.*

B&B SUMNER *products are readily available through the S.F.E. Group's global network and can be consulted on the dedicated website:* ***www.BBSUMNER.com***

INDUSTRIES SERVED

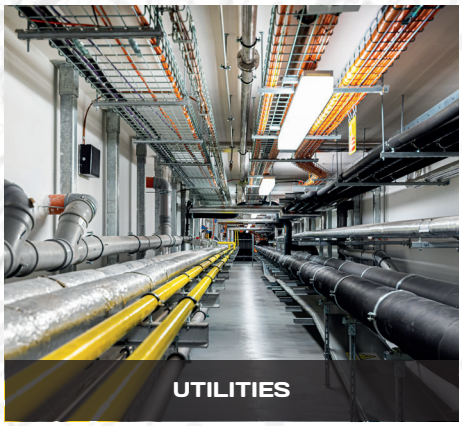












OUR BRANDS

CLIMAX · TAG PIPE EQUIPMENT SPECIALISTS · H&S TOOL · MATHEY DEARMAN · AXXAIR · MAGNATECH · B&B SUMNER · CALDER · BORTECH · PPM PIPE PURGE MASTERS · FIT-UP PRO By Mathey Dearman · SUMNER MATERIAL LIFTS

Our group policy is one of continuous improvements and acquisitions. Products and data tables are subject to change and may vary from those illustrated. Copyright © 2026 Specialized Fabrication Equipment Group, All rights reserved.

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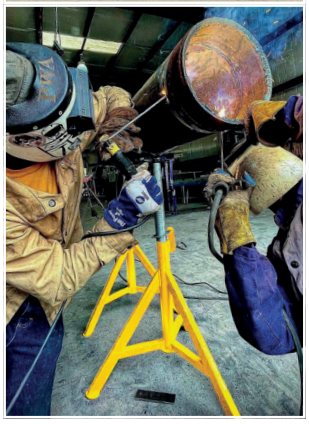
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MEGA ROLLER STAND - 6,000 Lbs / 3 US TON

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PIPE JACKS & STANDS







HI HEAVY DUTY PRO-JACK FIXED LEG PIPE JACKS

The B&B SUMNER Hi Heavy Duty Pro-Jack is designed to offer durable and stable support for heavy-duty pipework in industrial and fabrication environments. This jack feature a rugged fixed-leg steel construction and accommodate significant load capacities, ensuring operational safety and efficiency. All pipe jacks and pipe stands are rated with at least a 2:1 safety ratio that is third party tested. We have made B&B SUMNER Pro-Jacks the strongest, most durable products on the market. B&B SUMNER also offers an extensive range of head options for any pipe fabrication application.



4100 - Hi Heavy Duty Pro-Jack (with V-head)

SPECIFICATIONS

- 2,500 lbs / 1,135 kg load capacity.
- Third party tested with at least a 2:1 safety ratio.
- Oversized 10" V-head for increased safety.
- Oversized square tube legs and braces for increased durability.
- 1½" (1.5") ACME rod is largest in the industry.
- Quick lock washer height adjustment for easy use.
- More head options than any other manufacturer.
- Increased width stance for better stability.
- Square tube bracing offers additional strength and rigidity.
- Safety washer can be locked on to base for increased operator safety.

PART NO	4100		
OLD BB PART NO 4100 OLD SUMNER PART NO 780375 or 780471 **DESCRIPTION:** Hi Heavy Duty Pro-Jack with V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	19.85 lbs	9.00 kg
SEE PIPE JACK ACCESSORIES FOR INDIVIDUAL HEAD OPTIONS			
Available in a crate of 30 pieces (**PART NO 4100x30***) Available in a crate of 42 pieces (**PART NO 4100x42***) *** New crate quantity - availability to be confirmed**			



PIPE Ø CAPACITY: up to 12" / 300 mm

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4100	780375 or 780471	4100	Hi Heavy Duty Pro-Jack with V-head	2,500 lbs	1,135 kg
4100GVH	780326	4101	Hi Heavy Duty Pro-Jack with gusset V-head	2,500 lbs	1,135 kg
4100SVH	n/a	4103	Hi Heavy Duty Pro-Jack with safety V-head	2,500 lbs	1,135 kg
4100SWH	780376 or 780472	4105	Hi Heavy Duty Pro-Jack with steel wheel head	2,000 lbs	910 kg
4100PWH	780381 or 780477	4110	Hi Heavy Duty Pro-Jack with phenolic wheel head	1,000 lbs	450 kg
4100SSWH	780378 or 780474	4135	Hi Heavy Duty Pro-Jack with stainless steel wheel head	2,000 lbs	910 kg
4100SSH	780379 or 780475	n/a	Hi Heavy Duty Pro-Jack with stainless steel V-head sleeves (pair)	2,500 lbs	1,135 kg
4100BTH	780380 or 780476	n/a	Hi Heavy Duty Pro-Jack with stainless steel ball transfer head (pair)	1,000 lbs	450 kg
4100PCV	n/a	n/a	Hi Heavy Duty Pro-Jack with pipe chain vice head	550 lbs	250 kg
4100CRH	780377 or 780473	4115	Hi Heavy Duty Pro-Jack with conveyor roller head	550 lbs	250 kg
4100CVH	n/a	4120	Hi Heavy Duty Pro-Jack with conveyor V-head	550 lbs	250 kg

B&B SUMNER offers besides the popular Hi Heavy Duty Pro Jack also an alternative Lo Heavy Duty Pro Jack with the same specifications but lower working heights. These variations offer the same quality, versatility and reliability for the operator. The low profile jacks are popular in general pipe fabrication, installation and maintanance work as well as in mechanical workshops.

PART NO	4200		
OLD BB PART NO 4200 OLD SUMNER PART NO 780385 **DESCRIPTION:** Lo Heavy Duty Pro-Jack with V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	18.00 lbs	8.00 kg
SEE PIPE JACK ACCESSORIES FOR INDIVIDUAL HEAD OPTIONS			
Available in a crate of 80 pieces (**PART NO 4200x80**)			

PIPE Ø CAPACITY: up to 12" / 300 mm



HEIGHT
20 - 37"
508 - 939.8 mm

4200 - Lo Heavy Duty Pro- Jack (with V-head)

ONLY STOCKED IN THE AMERICAS

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4200	780385	4200	Lo Heavy Duty Pro-Jack with V-head	2,500 lbs	1,135 kg
4200GVH	n/a	n/a	Lo Heavy Duty Pro-Jack with gusset V-head	2,500 lbs	1,135 kg
4200SWH	780386	4205	Lo Heavy Duty Pro-Jack with steel wheel head	2,000 lbs	910 kg
4200PWH	780391	4210	Lo Heavy Duty Pro-Jack with phenolic wheel head	1,000 lbs	450 kg
4200SSWH	780388	4235	Lo Heavy Duty Pro-Jack with stainless steel wheel head	2,000 lbs	910 kg
4200SSH	780389	n/a	Lo Heavy Duty Pro-Jack with stainless steel V-head sleeves (pair)	2,500 lbs	1,135 kg
4200BTH	780390	n/a	Lo Heavy Duty Pro-Jack with stainless steel ball transfer head (pair)	1,000 lbs	450 kg
4200PCV	n/a	n/a	Lo Heavy Duty Pro-Jack with pipe chain vice head	550 lbs	250 kg
4200CRH	780387	n/a	Lo Heavy Duty Pro-Jack with conveyor roller head	550 lbs	250 kg
4200CVH	n/a	n/a	Lo Heavy Duty Pro-Jack with conveyor V-head	550 lbs	250 kg

PART NO	4240		
OLD BB PART NO 4240 OLD SUMNER PART NO n/a **DESCRIPTION:** Stubby Heavy Duty Pro-Jack with V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	14.00 lbs	6.50 kg
SEE PIPE JACK ACCESSORIES FOR INDIVIDUAL HEAD OPTIONS			
Available in a crate of 94 pieces (**PART NO 4240x94**)			

PIPE Ø CAPACITY: up to 12" / 300 mm



HEIGHT
16 - 26"
406.4 - 660.4 mm

4240 - Stubby Heavy Duty Pro-Jack (with V-head)

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4240	n/a	4240	Stubby Heavy Duty Pro-Jack with V-head	2,500 lbs	1,135 kg
4240GVH	n/a	4241	Stubby Heavy Duty Pro-Jack with gusset V-head	2,500 lbs	1,135 kg
4240SWH	n/a	4245	Stubby Heavy Duty Pro-Jack with steel wheel head	2,000 lbs	910 kg
4240PWH	n/a	n/a	Stubby Heavy Duty Pro-Jack with phenolic wheel head	1,000 lbs	450 kg
4240SSWH	n/a	n/a	Stubby Heavy Duty Pro-Jack with stainless steel wheel head	2,000 lbs	910 kg
4240SSH	n/a	n/a	Stubby Heavy Duty Pro-Jack with stainless steel V-head sleeves (pair)	2,500 lbs	1,135 kg
4240BTH	n/a	n/a	Stubby Heavy Duty Pro-Jack with stainless steel ball transfer head	1,000 lbs	450 kg
4240PCV	n/a	n/a	Stubby Heavy Duty Pro-Jack with pipe chain vice head	550 lbs	250 kg
4240CRH	n/a	n/a	Stubby Heavy Duty Pro-Jack with conveyor roller head	550 lbs	250 kg
4240CVH	n/a	n/a	Stubby Heavy Duty Pro-Jack with conveyor V-head	550 lbs	250 kg

HI HEAVY DUTY FOLD-A-JACK

The B&B SUMNER Hi Heavy Duty Fold-A-Jack is designed to offer durable and stable support for heavy-duty pipework in industrial and fabrication environments. This jack feature a rugged folding-leg steel construction and accommodate significant load capacities, ensuring operational safety and efficiency. All pipe jacks and pipe stands are rated with at least a 2:1 safety ratio that is third party tested. We have made B&B SUMNER Fold-A-Jack the strongest, most durable products on the market. B&B SUMNER also offers an extensive range of head options for any pipe fabrication application.

3900 - Hi Heavy Duty Fold-A-Jack (with V-head)



SPECIFICATIONS

- 2,500 lbs / 1,135 kg load capacity
- Third party tested with at least a 2:1 safety ratio.
- Oversized 10" V-head for increased safety.
- Oversized square tube legs and braces for increased durability.
- 1½" (1.5") ACME rod is largest in the industry.
- Quick lock washer height adjustment for easy use.
- More head options than any other manufacturer.
- Increased width stance for better stability.
- Square tube bracing offers additional strength and rigidity.
- Safety washer can be locked on to base for increased operator safety.

PART NO	3900		
OLD BB PART NO 3900 OLD SUMNER PART NO 781300 **DESCRIPTION:** Hi Heavy Duty Fold-A-Jack with V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	22.30 lbs	10.10 kg
SEE PIPE JACK ACCESSORIES FOR INDIVIDUAL HEAD OPTIONS			
Available in a crate of 30 pieces (**PART NO 3900x30***) Available in a crate of 75 pieces (**PART NO 3900x75***) Available in a crate of 86 pieces (**PART NO 3900x86***) * New crate quantity - availability to be confirmed			



PIPE Ø CAPACITY: up to 12" / 300 mm

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
3900	781300	3900	Hi Heavy Duty Fold-A-Jack with V-head	2,500 lbs	1,135 kg
3900GVH	n/a	n/a	Hi Heavy Duty Fold-A-Jack with gusset V-head	2,500 lbs	1,135 kg
3900SWH	781301	3905	Hi Heavy Duty Fold-A-Jack with steel wheel head	2,000 lbs	910 kg
3900PWH	781306	3910	Hi Heavy Duty Fold-A-Jack with phenolic wheel head	1,000 lbs	450 kg
3900SSWH	781303	3935	Hi Heavy Duty Fold-A-Jack with stainless steel wheel head	2,000 lbs	910 kg
3900SSH	781304	n/a	Hi Heavy Duty Fold-A-Jack with stainless steel V-head sleeves (pair)	2,500 lbs	1,135 kg
3900BTH	781305	n/a	Hi Heavy Duty Fold-A-Jack with stainless steel ball transfer head (pair)	1,000 lbs	450 kg
3900PCV	n/a	90033	Hi Heavy Duty Fold-A-Jack with pipe chain vice head	550 lbs	250 kg
3900CRH	781302	3915	Hi Heavy Duty Fold-A-Jack with conveyor roller head	550 lbs	250 kg
3900CVH	n/a	3920	Hi Heavy Duty Fold-A-Jack with conveyor V-head	550 lbs	250 kg

LO HEAVY DUTY FOLD-A-JACK

ONLY STOCKED IN THE AMERICAS

B&B SUMNER offers besides the popular regular Fold-A-Jack also an alternative Fold-A-Jack with the same specifications but a lower working height. This variation offers the same quality, versatility and reliability for the operator. The low profile jack is popular in general pipe fabrication, installation and maintanance work as well as in mechanical workshops.

4000 - Lo Heavy Duty Fold-A-Jack (with V-head)



SPECIFICATIONS

- 2,500 lbs / 1,135 kg load capacity
- Third party tested with at least a 2:1 safety ratio.
- Oversized 10" V-head for increased safety.
- Oversized square tube legs and braces for increased durability.
- 1½" (1.5") ACME rod is largest in the industry.
- Quick lock washer height adjustment for easy use.
- More head options than any other manufacturer.
- Increased width stance for better stability.
- Square tube bracing offers additional strength and rigidity.
- Safety washer can be locked on to base for increased operator safety.

PART NO	4000		
OLD BB PART NO 4000 OLD SUMNER PART NO 781310 **DESCRIPTION:** Lo Heavy Duty Fold-A-Jack with V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	18.00 lbs	8.00 kg
SEE PIPE JACK ACCESSORIES FOR INDIVIDUAL HEAD OPTIONS			
Available in a crate of 94 pieces (**PART NO 4000x94**)			



PIPE Ø CAPACITY: up to 12" / 300 mm

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4000	781310	4000	Lo Heavy Duty Fold-A-Jack with V-head	2,500 lbs	1,135 kg
4000GVH	n/a	n/a	Lo Heavy Duty Fold-A-Jack with gusset V-head	2,500 lbs	1,135 kg
4000SWH	781311	4005	Lo Heavy Duty Fold-A-Jack with steel wheel head	2,000 lbs	910 kg
4000PWH	781316	n/a	Lo Heavy Duty Fold-A-Jack with phenolic wheel head	1,000 lbs	450 kg
4000SSWH	781313	n/a	Lo Heavy Duty Fold-A-Jack with stainless steel wheel head	2,000 lbs	910 kg
4000SSH	781314	n/a	Lo Heavy Duty Fold-A-Jack with stainless steel V-head sleeves (pair)	2,500 lbs	1,135 kg
4000BTH	781315	n/a	Lo Heavy Duty Fold-A-Jack with stainless steel ball transfer head (pair)	1,000 lbs	450 kg
4000PCV	n/a	n/a	Lo Heavy Duty Fold-A-Jack with pipe chain vice head	550 lbs	250 kg
4000CRH	n/a	n/a	Lo Heavy Duty Fold-A-Jack with conveyor roller head	550 lbs	250 kg
4000CVH	n/a	n/a	Lo Heavy Duty Fold-A-Jack with conveyor V-head	550 lbs	250 kg

HI BOY™ JACK

The B&B SUMNER Hi Boy™ Jack is ideal for pipe holding and leveling in high places. With a top height of 72" / 1,829 mm tall and a bottom adjustment of 39" / 991 mm, it can be used for many applications.

The Hi Boy™ Jack is foldable and can be carried with ease, fitting into tight spaces when transporting. The height adjustment is performed with a locking tube and 1½" (1.5") ACME adjustment.

SPECIFICATIONS

- Height adjustment: 39 - 72" / 991 - 1,829 mm
- Load capacity: 1,000 lbs / 450 kg
- Extra wide 38" footprint increases stability.
- Lock washer can be fastened to base for safety.
- Quick lock washer height adjustment for easy use
- 1½" (1.5") ACME-thread adjustment.
- Folding design allows easy access into tight work spaces.
- Bottom T-handle locks folding base into fixed position.
- Pipe diameter: 1 - 12"

PART NO	3610		
OLD BB PART NO 3610 OLD SUMNER PART NO 783250 **DESCRIPTION:** Hi Boy™ Jack with V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	33 lbs	15 kg
SEE PIPE JACK ACCESSORIES FOR INDIVIDUAL HEAD OPTIONS **Hi Boy™ Jack can only be fitted with pipe jack slip-on style heads: SWH2 / PWH2 / SSWH2 / SSH2 / BTH2**			
Available in a crate of 60 pieces (**PART NO 3610x60**)			

PIPE Ø CAPACITY: 24" / 600 mm





NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
3610	783250	3610	Hi Boy™ Jack with V-head	1,000 lbs	450 kg

HOLD-E™

The B&B SUMNER HOLD-E™ Pipe Clamp is a compact, heavy-duty clamping tool designed for fast, one-person pipe securing on V-head jack stands during welding, fit-up, or transport. With a quick push-button mechanism for instant pipe engagement and a fine-threaded adjustment for precise alignment, the HOLD-E™ offers unmatched efficiency and safety. It fits pipe sizes from 0.75" to 6" (19–152 mm), eliminating the need for extra stabilizing tools. Built for jobsite durability, it features a rugged design with large threads and a stable vee jaw to grip even coated or irregular surfaces securely. Available in both carbon steel and stainless steel, it's ideal for varied environments, including cleanroom and corrosive applications. Whether you're in the field, pipeline work, or shop maintenance, the HOLD-E™ delivers secure, repeatable clamping every time.

SPECIFICATIONS

- Pipe capacity: 0.75 - 6" / 19 - 152 mm
- Push-button quick engagement clamping mechanism
- Adjustment Feature: Fine-threaded control for precise positioning
- Material Options: Carbon steel and stainless steel models
- Mounting compatibility - fits securely onto V-head jack stands



PART NO	HOLDE		
OLD BB PART NO n/a OLD SUMNER PART NO 785000 **DESCRIPTION:** Hold-E V-head Hold Down			
PIPE DIAMETER		**SHIPPING WEIGHT**	
Min. 0.75"/ 19 mm	Max. 6" / 152 mm	9 lbs	4 kg

HOLD DOWN DEVICE

The Hold Down Device is a rugged and reliable solution for securely anchoring workpieces during welding, machining, assembly, or transport. Designed for versatility, it accommodates materials up to 36" / 915 mm in size, making it ideal for a wide range of industrial applications. Built for durability, the device features heavy-duty components - often in hardened steel or alloy - for long-lasting performance in demanding environments. It provides stable, repeatable pressure to prevent shifting or vibration, ensuring precise, safe operations. Many models include quick-release mechanisms, fine-threaded adjustments, or swivel pads to adapt to irregular shapes and surfaces. Easy to mount on tables, fixtures, or jigs, this tool increases efficiency and accuracy in fabrication shops, metalworking stations, and maintenance operations. The Hold Down Device's ergonomic design and compact footprint allow for one-person operation and fast setup, reducing downtime and improving workflow. Whether in the shop or field, it's an indispensable tool for secure, precision clamping.



PART NO	HDD		
OLD BB PART NO 3506 OLD SUMNER PART NO 781050 **DESCRIPTION:** Hold down device			
PIPE DIAMETER		**SHIPPING WEIGHT**	
Max. 36"	915 mm	9 lbs	3.9 kg

PIPE JACK V-HEADS

PART NO	PJVH	5" / 127 mm 	
OLD BB PART NO 90001 OLD SUMNER PART NO 780518 **DESCRIPTION:** Pipe Jack V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	7.50 lbs	3.40 kg

PART NO	PJGVH		
OLD BB PART NO 30048 OLD SUMNER PART NO 780918 **DESCRIPTION:** Pipe Jack Gusset V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	8 lbs	3.6 kg

PART NO	PJSVH		
OLD BB PART NO 90035 OLD SUMNER PART NO n/a **DESCRIPTION:** Pipe Jack Safety V-head & Tube Set			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	14 lbs	6.4 kg

HOLD-E V-HEAD & HOLD DOWN DEVICE

PART NO	HOLDE		
OLD BB PART NO n/a OLD SUMNER PART NO 785000 **DESCRIPTION:** Hold-E V-head Hold Down			
PIPE DIAMETER		**SHIPPING WEIGHT**	
Min. 0.75"/ 19 mm	Max. 6" / 152 mm	9 lbs	4 kg

PART NO	HDD		
OLD BB PART NO 3506 OLD SUMNER PART NO 781050 **DESCRIPTION:** Hold down device			
PIPE DIAMETER		**SHIPPING WEIGHT**	
Max. 36"	915 mm	9 lbs	3.9 kg

PIPE JACK HEADS

PART NO	SWH1		
OLD BB PART NO 90002 OLD SUMNER PART NO 780514 **DESCRIPTION:** Pipe Jack steel wheel head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,000 lbs	910 kg	10.80 lbs	4.90 kg

PART NO	SSWH1		
OLD BB PART NO 90005 OLD SUMNER PART NO 780517 **DESCRIPTION:** Pipe Jack stainless steel wheel head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,000 lbs	910 kg	10.80 lbs	4.90 kg

PART NO	PWH1		
OLD BB PART NO 90003 OLD SUMNER PART NO 780499 **DESCRIPTION:** Pipe Jack phenolic wheel head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	7.30 lbs	3.30 kg

PART NO	PCV1		
OLD BB PART NO 90033 OLD SUMNER PART NO N/A **DESCRIPTION:** Pipe chain vice head (0.5 - 6" / 12.7 - 152.4 mm)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
550 lbs	250 kg	14.30 lbs	6.50 kg

PART NO	CRH1		
OLD BB PART NO 90019 OLD SUMNER PART NO 780519 **DESCRIPTION:** Pipe Jack conveyor roller head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
550 lbs	250 kg	9.40 lbs	4.25 kg

PART NO	CVH1		
OLD BB PART NO 90021 OLD SUMNER PART NO n/a **DESCRIPTION:** Pipe Jack conveyor V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
550 lbs	250 kg	9.40 lbs	4.25 kg

*** SLIP-ON STYLE HEADS NEED TO BE COMBINED WITH PIPE JACK V-HEAD (PART NO PJVH) OR PIPE JACK SAFETY V-HEAD & TUBE SET (PART NO PJSVH)**

V-HEAD SLIP-ON STYLE HEADS

PART NO	SWH2		
OLD BB PART NO 90060 OLD SUMNER PART NO N/A **DESCRIPTION:** Slip-on steel wheel head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	7.30 lbs	3.30 kg

PART NO	SSWH2		
OLD BB PART NO 90061 OLD SUMNER PART NO N/A **DESCRIPTION:** Slip-on stainless steel wheel head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	7.30 lbs	3.30 kg

PART NO	PWH2		
OLD BB PART NO 90032 OLD SUMNER PART NO N/A **DESCRIPTION:** Slip-on phenolic wheel head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	4.40 lbs	2.00 kg

PART NO	BTH2		
OLD BB PART NO 90000 OLD SUMNER PART NO 780274 **DESCRIPTION:** Pipe jack stainless teel ball transfer head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	5.50 lbs	2.50 kg

PART NO	SSH2		
OLD BB PART NO 90004 OLD SUMNER PART NO 780498 **DESCRIPTION:** Pipe jack stainless steel head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
3,500 lbs	1,585 kg	2.20 lbs	1.00 kg

FAB SAF™ JACK

The B&B SUMNER Fab Saf™ Jack is a robust, wide-base pipe jack stand designed to support heavy fabrication work with utmost safety and convenience. Manufactured with rugged 1" steel tubing and featuring a 30" / 762 mm wide base, the Fab Saf™ stands out for its enhanced stability and load-bearing capability in industrial settings. With a load capacity of up to 3,500 lbs / 1,588 kg (V-head) and 2,500 lbs / 1,134 kg (steel or stainless steel head), this jack is ideal for demanding jobs involving heavy pipes and assemblies.

What distinguishes the Fab Saf™ from other pipe stands is its unique Fall Guard™ safety feature, which ensures a 1" safety zone around the lock washer. The 1.5" ACME thread adjustment system with a large ergonomic handle provides precise height control, while the set screw locks the head to the stand, preventing any loose components during transport. It's also engineered for quick breakdown, allowing for effortless storage and mobility across job sites. With its specialized vee and roller head options, the Fab Saf™ is engineered for versatility, making it an indispensable tool for professional welders, pipefitters, and fabricators.

PART NO	4800		
OLD BB PART NO n/a OLD SUMNER PART NO 780395 **DESCRIPTION:** FAB SAF™ Jack with V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
3,500 lbs	1,588 kg	26 lbs	11.8 kg
Available in a crate of 25 pieces (**PART NO 4800x25**)			

SPECIFICATIONS

- Supports up to 3,500 lbs / 1,588 kg with V-head and 2,500 lbs / 1,134 kg with roller head.
- Extra-wide base for stability - features a 30" / 762 mm wide heavy-duty base.
- Fall guard™ safety system - patented feature provides a 1" / 25 mm safety zone around the lock washer.
- 1.5" Acme thread and a large ergonomic handle deliver accurate height adjustments.
- Compatable with three head options: V-head, steel and stainless steel head.
- Constructed with rugged 1" / 25.4 mm steel tubing.
- Height range 32 - 52" / 813 - 1,321 mm.



Fab Saf™ with V-head
PART NO 4800

PIPE Ø CAPACITY: 36" / 900 mm



Fab Saf™ with steel wheel head
PART NO 4800SWH

PIPE Ø CAPACITY: 24" / 600 mm

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4800	780395	n/a	Fab Saf™ Jack with V-head	3,500 lbs	1,588 kg
4800SWH	780400	n/a	Fab Saf™ Jack with steel wheel head	2,500 lbs	1,134 kg
4800SSWH	n/a	n/a	Fab Saf™ Jack with stainless steel wheel head	2,500 lbs	1,134 kg

FAT JACK™

MAXI MIDI MINI

The B&B SUMNER Fat Jack™ range entails high-performance pipe jack stands designed to handle the most demanding industrial applications. Crafted from rugged 1.25" steel tubing, the Fat Jack™ series is engineered to offer superior strength, stability, and reliability on the job site and is available in three sizes: Mini, Midi, and Maxi - each capable of withstanding heavy loads up to 6,000 lbs / 2,725 kg, setting a new benchmark for durability in material handling solutions.



PART NO 4700 - MAXI
36" / 914 mm upto
61" / 1,549 mm
(Folding leg)



PART NO 4701 - MIDI
26.5" / 673 mm upto
44.5" / 1,130 mm
(Folding leg)



PART NO 4702 - MINI
16" / 406 mm upto
28.5" / 724 mm
(Fixed leg)

SPECIFICATIONS

- Supports loads up to 6,000 lbs / 2,725 kg,
- Equipped with a 1.5" ACME fine adjustment thread and a large ergonomic handle for smooth and accurate height changes.
- Quick-secure double locking pin system - fast and reliable height locking.
- Available with two head options.
- Sturdy construction - built with 1.25" steel tubing.
- Wide base for stability.
- Max. pipe capacity 36" / 900 mm with V-head and 24" / 600 mm with roller heads



Fat Jack™
with V-head



Double locking
pin system



Fat Jack™
available with steel /
stainless steel roller heads

PART NO	4700		
OLD BB PART NO n/a OLD SUMNER PART NO 787900 **DESCRIPTION:** Fat Jack™ Maxi with V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
6,000 lbs	2,725 kg	47 lbs	21 kg
Available in a crate of 60 pieces (**PART NO 4700x60**)			

PART NO	4701		
OLD BB PART NO n/a OLD SUMNER PART NO 787901 **DESCRIPTION:** Fat Jack™ Midi with V-head		 ONLY STOCKED IN THE AMERICAS	
LOAD CAPACITY		**SHIPPING WEIGHT**	
6,000 lbs	2,725 kg	37 lbs	17 kg
Available in a crate of 75 pieces (**PART NO 4701x75**)			

PART NO	4702		
OLD BB PART NO n/a OLD SUMNER PART NO 787902 **DESCRIPTION:** Fat Jack™ Mini with V-head		 ONLY STOCKED IN THE AMERICAS	
LOAD CAPACITY		**SHIPPING WEIGHT**	
6,000 lbs	2,725 kg	28 lbs	13 kg
Available in a crate of 65 pieces (**PART NO 4702x65**)			

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4700	787900	n/a	Fat Jack™ Maxi with V-head	6,000 lbs	2,725 kg
4700SWH	787903	n/a	Fat Jack™ Maxi with steel wheel head	6,000 lbs	2,725 kg
4700SSWH	n/a	n/a	Fat Jack™ Maxi with stainless steel wheel head	6,000 lbs	2,725 kg
4701	787901	n/a	Fat Jack™ Midi with V-head	6,000 lbs	2,725 kg
4701SWH	787904	n/a	Fat Jack™ Midi with steel wheel head	6,000 lbs	2,725 kg
4701SSWH	n/a	n/a	Fat Jack™ Midi with stainless steel wheel head	6,000 lbs	2,725 kg
4702	787902	n/a	Fat Jack™ Mini with V-head	6,000 lbs	2,725 kg
4702SWH	787905	n/a	Fat Jack™ Mini with steel wheel head	6,000 lbs	2,725 kg
4702SSWH	n/a	n/a	Fat Jack™ Mini with stainless steel wheel head	6,000 lbs	2,725 kg

THREE LEG MEGA JACK

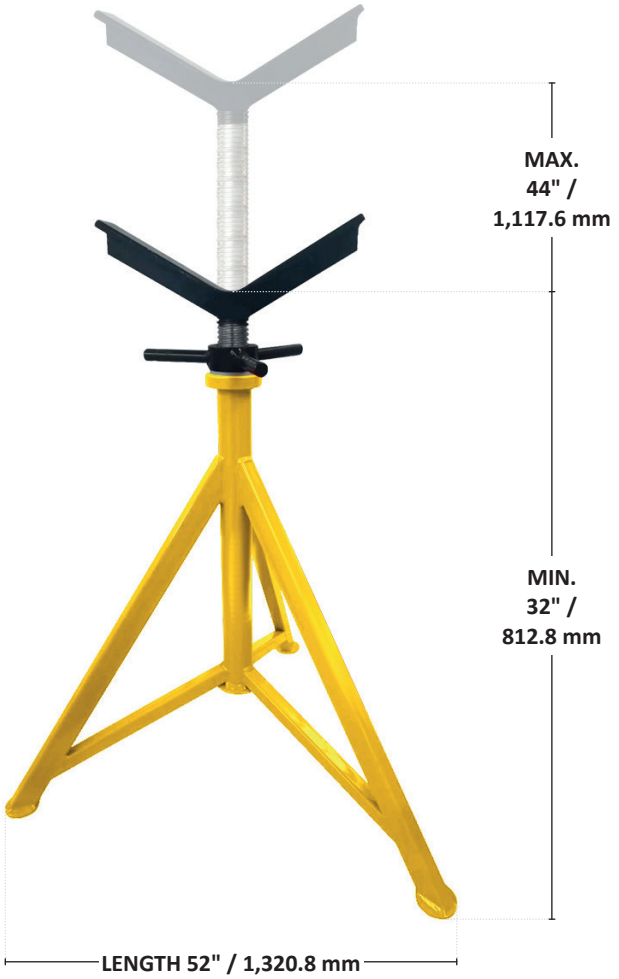
ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Three Leg Mega Jack is expertly engineered to deliver a wider, more stable stance, significantly enhancing safety during heavy-duty operations. This robust design provides increased balance on uneven or challenging surfaces, reducing the risk of tipping or shifting under load. It is ideally suited for demanding environments where stability is a critical requirement.

All Mega Jack models come equipped with a generously sized 16-inch V-head. This head is reinforced with durable V-gussets that provide additional strength and rigidity, ensuring superior load distribution and structural integrity. As a result of these engineering enhancements, the load-bearing capacity of each jack is substantially increased - supporting up to 5,000 lbs with confidence and reliability.

A key improvement across the Mega Jack lineup is the use of a 1.75-inch solid ACME-threaded height adjustment mechanism. This not only provides precise control over height settings but also eliminates the need for traditional components such as the adjustment washer, inner support tube, and T-handle. By simplifying the adjustment process, these changes reduce complexity, minimize potential operator errors, and streamline overall usability.

Regardless of the application or industry, the Three Leg Mega Jack delivers unmatched performance, safety, and ease of use - making it a reliable solution for professionals who demand strength and stability in their support equipment.



SPECIFICATIONS

- Double reinforced V-head
- Increased V-head dimensions allows for up to 32" / 813 mm pipe diameters
- Over-sized legs and braces for increased capacity
- Third party tested with over a 3:1 safety ratio
- Increased footprint for additional stability
- Machined ACME nut with tri-handle increases durability and adjustment ability
- 5,000 lbs load capacity!
- Heavy-duty 1¾" (1.75") solid ACME rod adjustment



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
3600	n/a	3600	Three Leg Mega Jack with V-head	5,000 lbs	2,265 kg
3600x25	n/a	n/a	Three leg mega jack with V-head - Crate of 25	n/a	n/a

FOUR LEG MEGA JACK

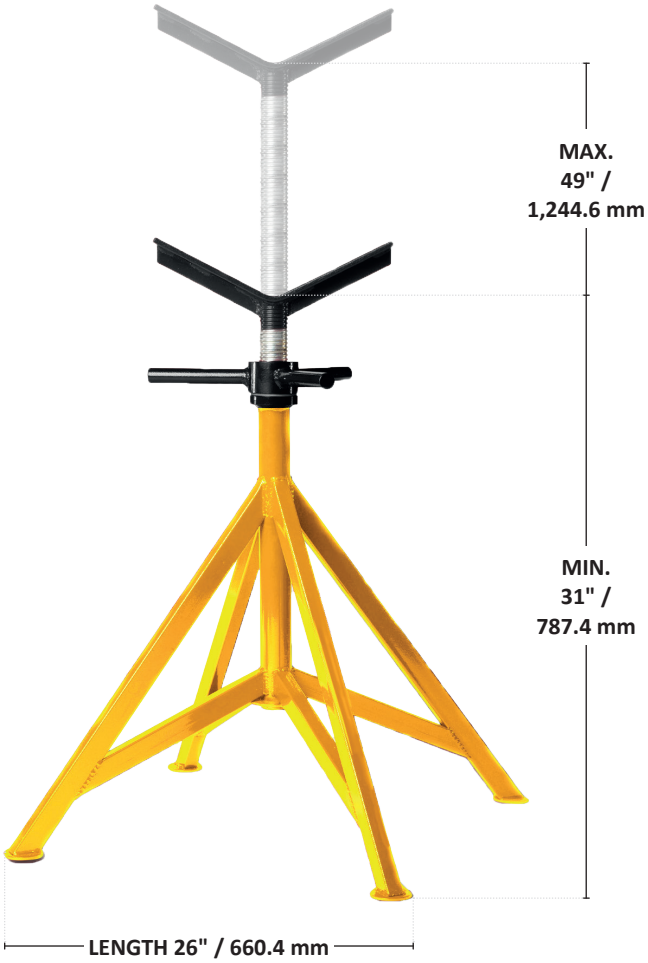
ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Four Leg Mega Jack is designed to deliver exceptional strength, reliability, and safety across a wide range of heavy-duty applications. With its four-leg base, this jack provides a broader and more stable stance, which significantly improves balance and reduces the risk of shifting or tipping under load. This enhanced stability is ideal for use on uneven terrain or in demanding work environments where safety is a top priority.

Each Mega Jack features a large 16-inch V-head, engineered for optimal load distribution. The V-head is reinforced with durable V-gussets, adding critical structural integrity and strength. These reinforcements allow the jack to securely support up to 5,000 lbs, making it a powerful and dependable choice for professionals in automotive, construction, and industrial fields.

A key advantage of the Four Leg Mega Jack is its 1.75-inch solid ACME-threaded height adjustment mechanism. This robust design eliminates traditional components such as the adjustment washer, inner tube, and T-handle. The result is a simplified, user-friendly design that reduces the potential for operator error while allowing for smoother and more precise height adjustments.

Whether you're working in a shop or on a job site, the Four Leg Mega Jack combines strength, simplicity, and safety to meet the toughest demands with confidence



SPECIFICATIONS

- Double reinforced V-head
- Increased V-head dimensions allows for up to 32" / 813 mm pipe diameters
- Over-sized legs and braces for increased capacity
- Third party tested with over a 3:1 safety ratio
- Increased footprint for additional stability
- Machined ACME nut with tri-handle increases durability and adjustment ability
- 5,000 lbs load capacity!
- Heavy-duty 1¾" (1.75") solid ACME rod adjustment



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
3604	n/a	3604	Four Leg Mega Jack with V-head	5,000 lbs	2,265 kg
3604x19	n/a	n/a	Four leg mega jack with V-head - Crate of 19	n/a	n/a

BIG VEE JAX™

ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Big Vee Jax™ jack stand is a heavy-duty support tool designed for aligning and stabilizing large-diameter pipes in industrial and fabrication settings. Ideal for professional welders and pipefitters, it accommodates pipe sizes from 4 - 36" / 101.6 - 914.4 mm and supports up to 5,000 lbs / 2,265 kg.

The jack features a V-head for secure pipe cradling and uses a gear-driven ACME screw for fast, precise height adjustments. Its three-legged steel frame provides exceptional stability on both shop floors and field sites. Built from durable 1-inch square tubing, the Big V is engineered for long-lasting performance under demanding conditions. Optional V-head attachments increase its adaptability for different pipe materials and job requirements. While its size requires freight handling, its strength and versatility make it indispensable for pipe fabrication and alignment tasks involving large-diameter pipe sections.

PART NO	3501		
OLD BB PART NO 3501 OLD SUMNER PART NO 780260 **DESCRIPTION:** Big Vee JAX™ with V-Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,000 lbs	2,265 kg	64.00 lbs	29.00 kg
SEE JAX™ LARGE V-HEAD FOR OPTIONS			
Contact us for full crate quantities.			

PIPE Ø CAPACITY: 36" / 900 mm



SPECIFICATIONS

- Pipe capacity: 4 - 36" / 101.6 mm - 914.4 mm
- Load capacity: 5,000 lb / 2,265 kg
- V-head width: 12" / 305 mm
- Increased leg thickness and increased tube dimension adds greater strength
- Base width: 32" / 812.8 mm for stability

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
3501	780260	3501	Big Vee Jax™ with V-Head	5,000 lbs	2,265 kg
3501SWH	n/a	3512	Big Vee Jax™ with steel wheels in V-head	5,000 lbs	2,265 kg
3501PWH	n/a	3513	Big Vee Jax™ with phenolic wheels in V-head	1,000 lbs	450 kg
3501SSWH	n/a	n/a	Big Vee Jax™ with stainless steel wheels in V-head	1,000 lbs	450 kg
3501SSH	n/a	n/a	Big Vee Jax™ with stainless steel sleeves in V-head	5,000 lbs	2,265 kg
3501BTH	n/a	n/a	Big Vee Jax™ with stainless steel ball transfer V-head	5,000 lbs	2,265 kg

LO MAX JAX™ 2

The B&B SUMNER Lo Max Jax™ 2 upgraded fabrication stands are the perfect choice for professionals seeking a versatile and reliable solution for pipe fit-up, rotation, and welding tasks. Engineered with both high and low stand capabilities, these stands are ideal for use in a wide variety of fabrication settings, offering both strength and adjustability to meet diverse job site needs.

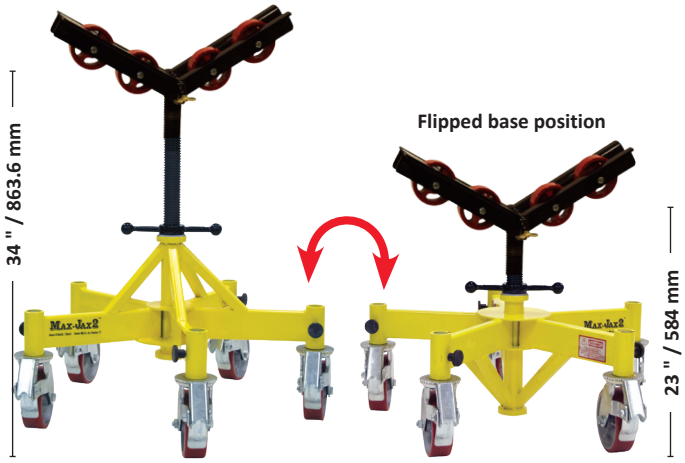
Built to support loads up to 4,500 lbs / 2,040 kg, the Lo Max Jax™ 2 is designed to safely and efficiently handle pipe sizes ranging from 4 - 36" / 101.6 - 900 mm in diameter. Its dual height range provides greater flexibility - adjusting from 23 - 34" / 584 - 863.6 mm making it suitable for different working heights and ergonomic setups.

PART NO	3300		
OLD BB PART NO n/a OLD SUMNER PART NO n/a **DESCRIPTION:** Lo MAX JAX™ 2 with V-Head and casters			
LOAD CAPACITY		**SHIPPING WEIGHT**	
4,500 lbs	2,040 kg	64.00 lbs	29.00 kg
SEE JAX™ LARGE V-HEAD FOR OPTIONS			
Available in a crate of 16 pieces (**PART NO 3300x16**)			

SPECIFICATIONS

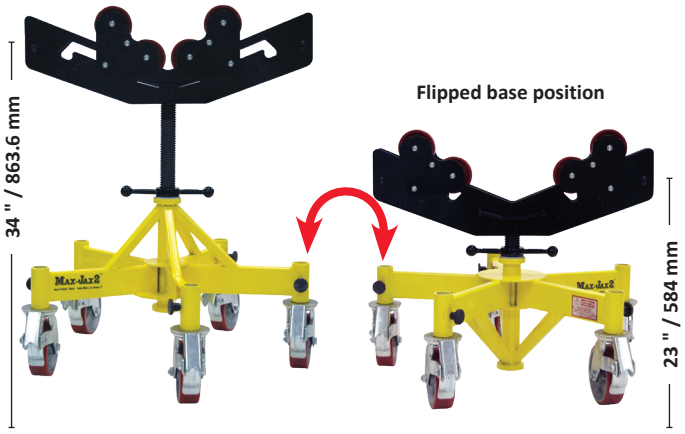
- Maximum capacity 4,500 lbs / 2,040 kg depending on configuration
- Height range of 23 - 34" / 584 - 863.6 mm
- Minimum - maximum pipe diameter 4 - 36"/ 101.6 - 900 mm
- Urethane over steel 6" casters with solid hub increase safety and durability
- Multiple add-ons available, including stainless steel sleeves for contamination free fit-up, recommended hold down chain device for transport, ball transfer attachments for variation of pipe movement and more

Shown with standard V-head



Lo Max Jax™ 2 Kit with steel wheels in V-head and casters **PART NO 3310SWH**

Shown with rocking wheel head



Lo Max Jax™ 2 Kit with rocking steel wheels in V-head and casters **PART NO 3310RSWH**

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
3300	n/a	n/a	Lo Max Jax™ 2 with V-Head and casters	4,500 lbs	2,040 kg
3310SWH	786450	n/a	Lo Max Jax™ 2 Kit with steel wheels in V-head and casters	4,500 lbs	2,040 kg
3310RSWH	786451	n/a	Lo Max Jax™ 2 Kit with rocking steel wheels in V-head and casters	4,500 lbs	2,040 kg
3310PWH	n/a	n/a	Lo Max Jax™ 2 Kit with phenolic wheels in V-head and casters	1,000 lbs	450 kg
3310RPWH	n/a	n/a	Lo Max Jax™ 2 Kit with rocking phenolic wheels in V-head and casters	1,000 lbs	450 kg
3310SSWH	n/a	n/a	Lo Max Jax™ 2 Kit with stainless steel wheels in V-head and casters	4,500 lbs	2,040 kg
3310RSSWH	n/a	n/a	Lo Max Jax™ 2 Kit with rocking stainless steel wheels in V-head and casters	4,500 lbs	2,040 kg
3310SSH	n/a	n/a	Lo Max Jax™ 2 Kit with stainless steel sleeves on V-head and casters	4,500 lbs	2,040 kg
3310BTH	n/a	n/a	Lo Max Jax™ 2 Kit with stainless steel ball transfer in V-head and casters	1,000 lbs	450 kg
3310BJH	n/a	n/a	Lo Max Jax™ 2 kit with Beam Jax™ head and casters	2,500 lbs	1,135 kg
CWK6	779048	n/a	Caster wheel kit 6" (set of 5)	n/a	n/a

MAX JAX™

The Max Jax™ is the ultimate solution for handling large-diameter pipe applications, supporting pipes up to an impressive 36" / 900 mm in diameter. Engineered for strength and adaptability, its robust V-head is designed to accommodate a variety of attachment options, offering enhanced versatility for different job requirements. Alternatively to the V-head, the Max Jax™ can also be fitted with the Beam Jax™ head (max width. 24" / 609 mm) ideal for beams and even for pipes. Whether used for standard support or customized operations, the Max Jax™ delivers reliable performance in demanding environments.

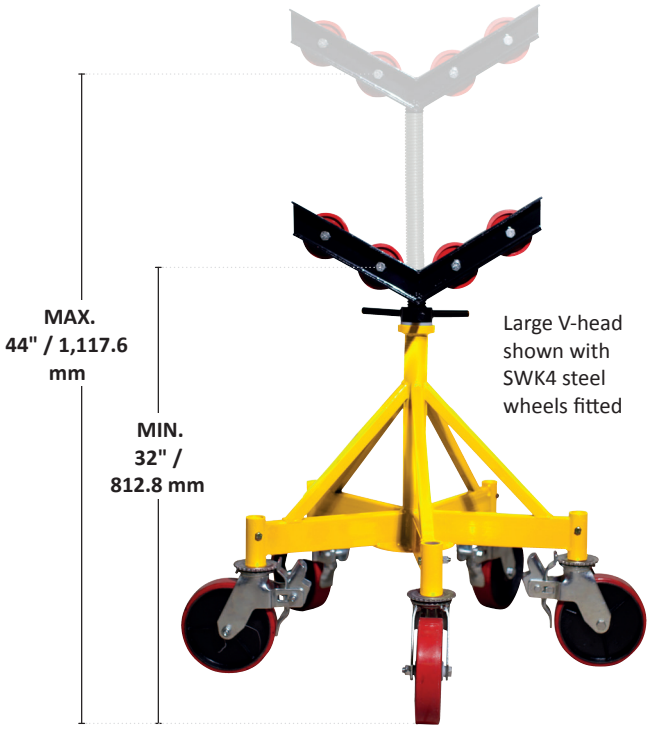
This powerful system is built on a sturdy 5 leg Max Jax™ base, which ensures exceptional stability and strength. For added mobility, the jack can be equipped with caster wheels, allowing operators to move large pipe sections with greater ease and precision - ideal for applications that require both heavy-duty support and flexibility.

What truly sets the Max Jax™ apart is its reinforced construction. Featuring increased steel dimensions throughout the frame - including a solid 1.75-inch ACME-threaded adjustment rod - this jack is purpose-built to withstand extreme loads, making it the toughest and most durable option available in its class.

PART NO	3500		
OLD BB PART NO 3500 OLD SUMNER PART NO 781460 **DESCRIPTION:** Max Jax™ with V-Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,000 lbs	2,265 kg	64.00 lbs	29.00 kg
Available in a crate of 11 pieces (**PART NO 3500x11***) Available in a crate of 14 pieces (**PART NO 3500x14***) *** New crate quantity - availability to be confirmed**			

SPECIFICATIONS

- Maximum capacity 5,000 lbs / 2,265 kg capacity depending on configuration
- Operating height with swivel casters: 32 - 44"/ 812.8 - 1,117.6 mm
- Operating height with jack only: 24 - 36"/ 609.6 - 914.4 mm
- Minimum - maximum pipe diameter 1 - 36"/ 25.4 - 914.4 mm
- Solid 1¾" (1.75") ACME-thread adjustment
- Urethane over steel 8" casters with solid hub increase safety and durability
- 1.5" wide steel / phenolic wheels to reduce instances of "pipe travel"
- Can be purchased as a complete kit as shown: jack, casters, and wheels
- Turning wheels available in steel, stainless steel, and phenolic
- Multiple add-ons available, including stainless steel sleeves for contamination free fit-up, recommended hold down chain device for transport, ball transfer attachments for variation of pipe movement and more



Large V-head shown with SWK4 steel wheels fitted



MAX. 36" / 914.4 mm
MIN. 24" / 609.6 mm



Transport pipes around the site or workshop with ease.

Shown with CWK8 caster wheel kit 8" fitted and HDD Hold down device

MAX JAX™ COMPLETE KITS



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
3510SWH	781403	3510	Max Jax™ kit with steel wheels in V-head and casters

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
30 x 30 x 32"	762 x 762 x 812.8 mm	32 - 44"	812.8 - 1,117.6 mm	2,500 lbs	1,135 kg	114 lbs	52.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
3510PWH	n/a	3511	Max Jax™ kit with phenolic wheels in V-head and casters

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
30 x 30 x 32"	762 x 762 x 812.8 mm	32 - 44"	812.8 - 1,117.6 mm	1,000 lbs	450 kg	106 lbs	48.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
3510SSWH	n/a	3514	Max Jax™ kit with stainless steel wheels in V-head and casters

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
30 x 30 x 32"	762 x 762 x 812.8 mm	32 - 44"	812.8 - 1,117.6 mm	2,500 lbs	1,135 kg	114 lbs	52.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
3510SSH	n/a	n/a	Max Jax™ kit with stainless steel sleeves on V-head and casters

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
30 x 30 x 32"	762 x 762 x 812.8 mm	32 - 44"	812.8 - 1,117.6 mm	5,000 lbs	2,265 kg	104 lbs	47.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
3510BTH	n/a	3518	Max Jax™ kit with stainless steel ball transfer on V-head and casters

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
30 x 30 x 32"	762 x 762 x 812.8 mm	32 - 44"	812.8 - 1,117.6 mm	1,000 lbs	450 kg	108 lbs	49.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
3510BJH	781485	n/a	Max Jax™ kit with Beam JAX™ head and casters

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
30 x 30 x 32"	762 x 762 x 812.8 mm	32 - 44"	812.8 - 1,117.6 mm	2,500 lbs	1,135 kg	125 lbs	57.00 kg

MAX JAX™ CONFIGURATOR

PART NO	3500		
OLD BB PART NO 3500 OLD SUMNER PART NO 781460 **DESCRIPTION:** Max Jax™ with V-Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,000 lbs	2,265 kg	64.00 lbs	29.00 kg

The B&B SUMNER MAX JAX™ (PART NO 3500) can be fitted with levelling pads or caster roller wheels kit set

PART NO	3500LPK		
OLD BB PART NO 3500-1 OLD SUMNER PART NO 781396 **DESCRIPTION:** Levelling Pads Kit (set of 5)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,000 lbs	2,265 kg	5 lbs	2.5 kg
Available in a crate of 11 (**PART NO 3500LPKx11**) Available in a crate of 14 (**PART NO 3500LPKx14**)			

PART NO	CWK8		
OLD B&B PART NO 3504 OLD SUMNER PART NO 781464 **DESCRIPTION:** Caster Wheel Kit 8" (set of 5)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,000 lbs	2,265 kg	37.5 lbs	17.00 kg
Available in a crate of 11 (**PART NO CWK8x11**) Available in a crate of 14 (**PART NO CWK8x14**)			

JAX™ LARGE V-HEAD OPTIONS

PART NO	SWK4		
OLD BB PART NO 3502 OLD SUMNER PART NO 781406 **DESCRIPTION:** Steel wheel kit (set of 4)		 Large V-head not included	
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	12.30 lbs	5.60 kg

PART NO	SSWK4		
OLD BB PART NO 3508 OLD SUMNER PART NO 781407 **DESCRIPTION:** Stainless steel wheel kit (set of 4)		 Large V-head not included	
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	12.30 lbs	5.60 kg

PART NO	PWK4		
OLD BB PART NO 3503 OLD SUMNER PART NO 781394 **DESCRIPTION:** Phenolic wheel kit (set of 4)		 Large V-head not included	
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	4.40 lbs	2.00 kg

PART NO	BTH4		
OLD BB PART NO 3509 OLD SUMNER PART NO 781383 **DESCRIPTION:** Stainless steel ball transfer head kit (set of 2)		 Large V-head not included	
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	6.60 lbs	3.00 kg

PART NO	SSHK4		
OLD BB PART NO 3507 OLD SUMNER PART NO 781382 **DESCRIPTION:** Stainless steel large V-head sleeves (set of 2)		 Large V-head not included	
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,000 lbs	2,265 kg	2.20 lbs	1.00 kg

PART NO	BJH4		
OLD BB PART NO n/a OLD SUMNER PART NO 781490 **DESCRIPTION:** Beam JAX™ head only		 Max. width 24" / 609 mm	
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	32 lbs	14.5 kg

PART NO	HDD		
OLD BB PART NO 3506 OLD SUMNER PART NO 781050 **DESCRIPTION:** Hold down device			
PIPE DIAMETER		**SHIPPING WEIGHT**	
Max. 36"	915 mm	15.40 lbs	7.00 kg

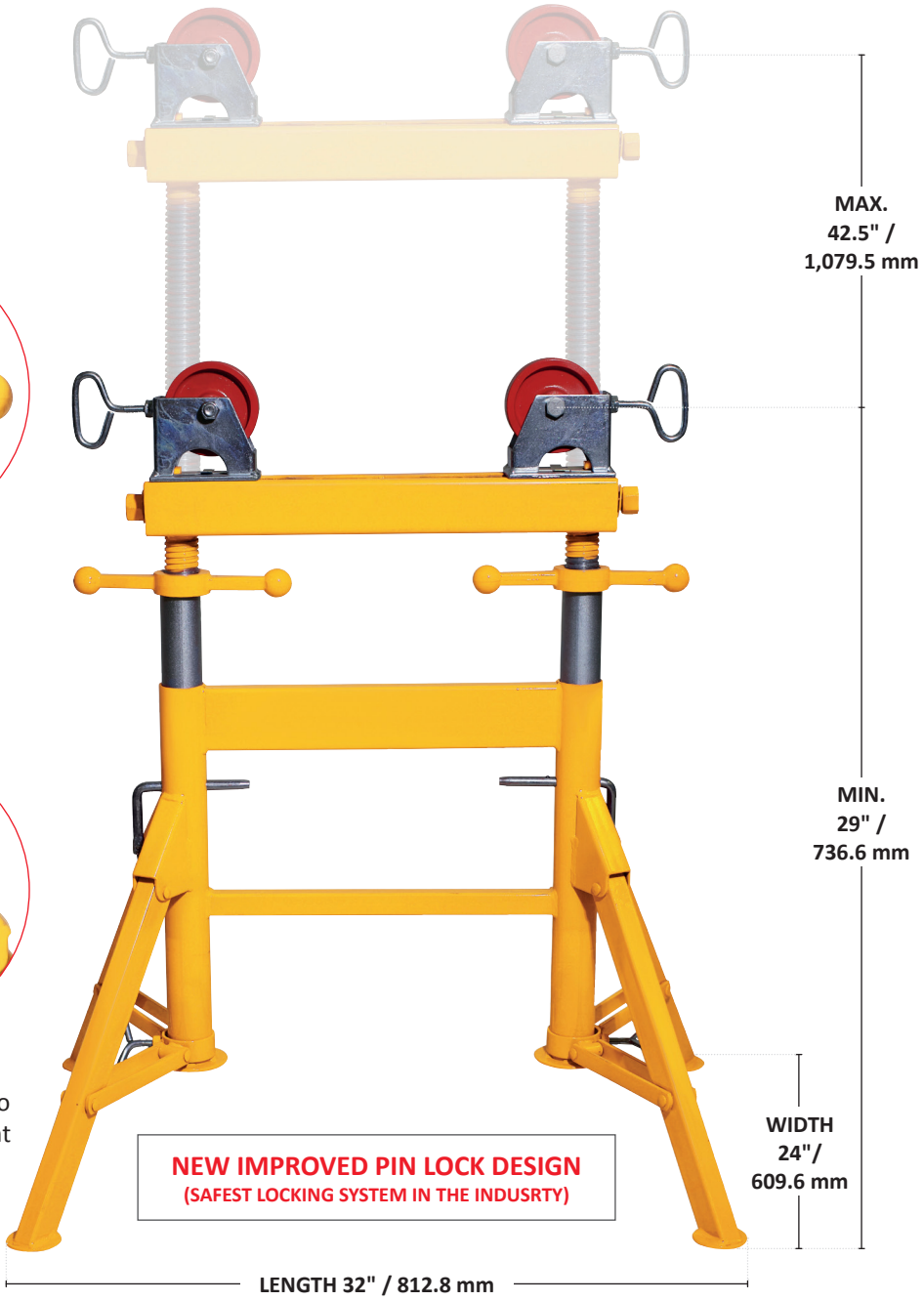
Heavy duty four leg height adjustable, pin lock pipe stands

The Pro Adjust-A-Roll™ accommodates pipes up to 48" / 1,219 mm, is height adjustable and equipped with quick change style heads.

The Pro Adjust-A-Roll™ has locking brakes on the wheels to secure the load for marking, layout or fit-up and is supplied with folding legs as standard for ease of use and transport and has an ultra safe pin locking design.



Various height holes enable the operator to fix the stand at the required working height using the safety locking pins



SPECIFICATIONS

- 75% increased load capacity (heaviest duty in the industry). 5,290 lbs / 2,400 kg load capacity (with steel wheels).
- Oversized square tube legs and braces for increased durability. 1 x 1.5" (largest in the industry).
- Folding legs for ease of transport and storage
- Self-centering head adjustment from either side
- Height adjustable 29 - 42.5" / 736.6 - 1,079.5 mm
- 2 - 48" / 50.8 - 1,219 mm pipe diameter capacity
- Quick height adjustment with additional fine thread for workpiece levelling
- 'Trued' wheels eliminate 'corkscrewing' of pipe during rotation
- Lockable wheels to hold pipe in position
- Safety pins to lock stand at working height

PRO ADJUST-A-ROLL™



The Pro Adjust-A-Roll™ utilises a fine adjustment thread. This allows precise adjustment of the working height and can compensate for uneven surfaces to ensure the pipe is level at all times.

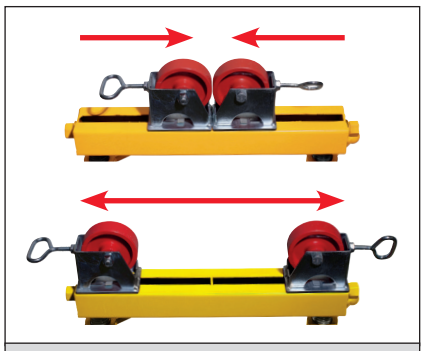
The unique safety locking pins allow the Pro Adjust-A-Roll™ to be fixed at various working heights. Final adjustment and levelling can then be made with the fine adjustment handle.

SIMPLE HEAD CHANGEOVER

The quick change style heads increase the versatility of the Pro Adjust-A-Roll™. The heads can be changed without tools in a matter of seconds to adapt to almost all applications.

Roller wheels are available in steel, stainless steel or phenolic version. Ball transfer heads are available in steel or stainless steel.

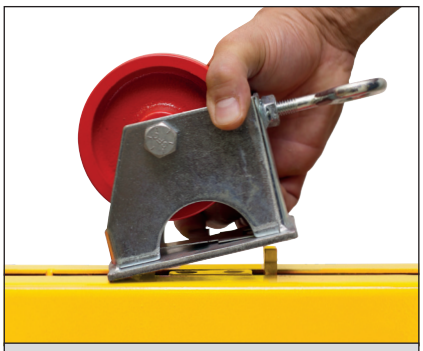
The Pro Adjust-A-roll™ is individually available or in a (high) crate of 20 or 24 pieces.



Self-centering adjustable heads for 2 - 48" / 50.8 - 1,219 mm pipe



1. Lift quick release tab



2. Slide forward and remove

PART NO	4375BASE		
OLD BB PART NO 90039 OLD SUMNER PART NO 780440 **DESCRIPTION:** Pro Adjust-A-Roll (base only)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	46.30 lbs	21.00 kg
Available in a crate of 20 pieces (**PART NO 4375BASEx20***) Available in a crate of 24 pieces (**PART NO 4375BASEx24***) *** New crate quantity - availability to be confirmed**			

PART NO	SWH3		
OLD BB PART NO 90065 OLD SUMNER PART NO 783151 **DESCRIPTION:** Quick change steel wheel head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	6.60 lbs	3.00 kg

PART NO	SSWH3		
OLD BB PART NO 90066 OLD SUMNER PART NO 783153 **DESCRIPTION:** Quick change stainless steel wheel head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	6.60 lbs	3.00 kg

PART NO	PWH3		
OLD BB PART NO 90067 OLD SUMNER PART NO 783152 **DESCRIPTION:** Quick change phenolic wheel head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	4.90 lbs	2.20 kg

PART NO	BTH3		
OLD BB PART NO 90068 OLD SUMNER PART NO 783154 **DESCRIPTION:** Quick change stainless steel ball transfer head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
3,200 lbs	1,450 kg	6.60 lbs	3.00 kg

PART NO	CRH3		
OLD BB PART NO n/a OLD SUMNER PART NO 783155 **DESCRIPTION:** Quick change conveyor roller head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,000 lbs	900 kg	4.90 lbs	2.20 kg

PRO ADJUST-A-ROLL™ COMPLETE KITS



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4375SWH	780441	4375	Pro Adjust-A-Roll™ with steel wheel head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 29"	82.8 x 609.6 x 736.6 mm	29 - 42.5"	736.6 - 1,079.5 mm	5,290 lbs	2,400 kg	56 lbs	25.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4375PWH	780443	4380	Pro Adjust-A-Roll™ with phenolic wheel head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 29"	82.8 x 609.6 x 736.6 mm	29 - 42.5"	736.6 - 1,079.5 mm	1,000 lbs	450 kg	51 lbs	23.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4375SSWH	780444	4390	Pro Adjust-A-Roll™ with stainless steel wheel head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 29"	82.8 x 609.6 x 736.6 mm	29 - 42.5"	736.6 - 1,079.5 mm	5,290 lbs	2,400 kg	56 lbs	25.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4375BTH	780442	4385	Pro Adjust-A-Roll™ with stainless steel ball transfer head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 29"	82.8 x 609.6 x 736.6 mm	29 - 42.5"	736.6 - 1,079.5 mm	3,200 lbs	1,450 kg	53 lbs	24.00 kg



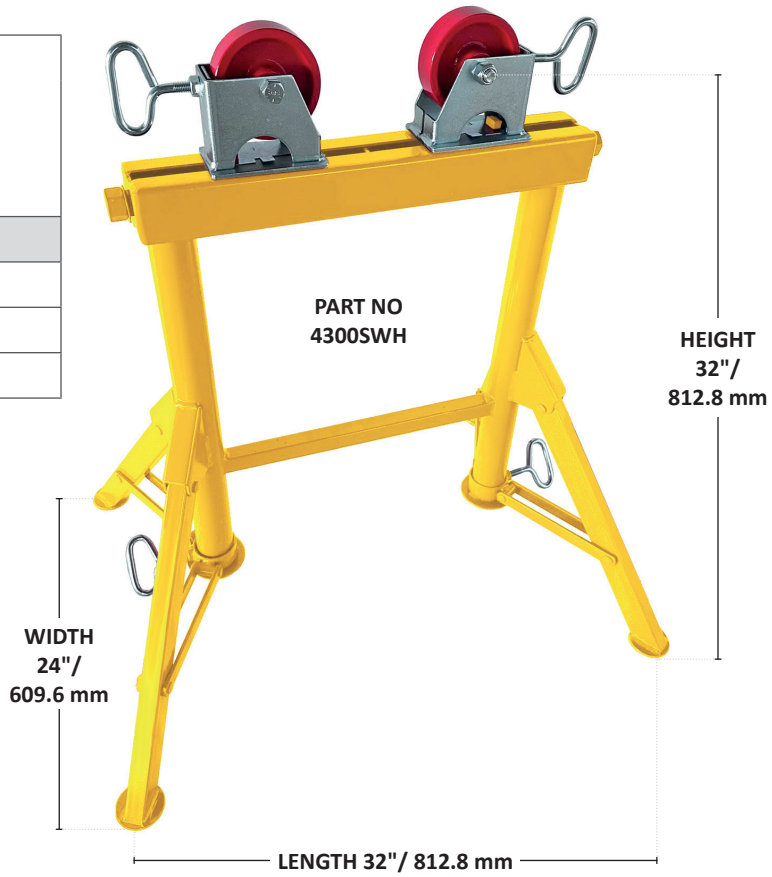
NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4375CRH	780446	n/a	Hi Adjust-A-Roll™ with conveyor roller head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 29"	82.8 x 609.6 x 736.6 mm	29 - 42.5"	736.6 - 1,079.5 mm	2,000 lbs	900 kg	56 lbs	25.00 kg

HI ADJUST-A-ROLL™

The B&B SUMNER Hi Adjust-A-Roll™ is a folding four leg pipe roller used in pipe fabrication facilities and job-sites with thousands in use. The sturdy base and adjustable wheels are a favorite with medium size pipe fabrication projects allowing a stable work platform that allows pipe rotation.

PART NO	4300BASE		
OLD BB PART NO 4300-BASE OLD SUMNER PART NO 780399 **DESCRIPTION:** Hi Adjust-A-Roll™ (base only)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
n/a	n/a	45 lbs	21 kg
SEE ADJUST-A-ROLL ACCESSORIES & PARTS FOR OPTIONS			
Available in a crate of 24 pieces (**PART NO 4300BASEx24)**			

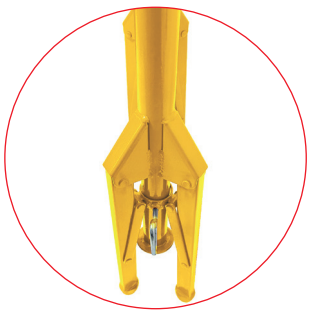


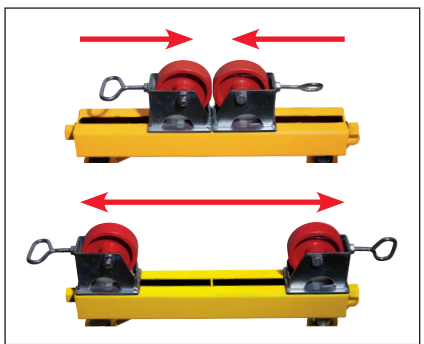
SPECIFICATIONS

- Stable 4 leg design with a 24 x 32" / 609.6 - 812.8 mm footprint.
- Removable wheel housings for ease of shipment and replacement.
- Self-centering head adjustment from either side
- T-handle brake to stop pipe rotation.
- Wheels can be easily adjusted to accommodate pipe up to 48" / 1,219 mm.
- 1.5" wide wheels to reduce instances of 'pipe travel'.
- Widest in the industry.

NEW AND INPROVED

- **110% increased load capacity (heaviest duty in the industry). 5,290 lbs / 2,400 kg load capacity (with steel wheels).**
- Oversized square tube legs and braces for increased durability. 1 x 1.5" (largest in the industry).
- Square tube bracing offers additional strength and rigidity (heaviest duty box section in the industry).
- Folding leg design for easy storage and strength.
- User friendly.
- Increased footprint for aditional stability.

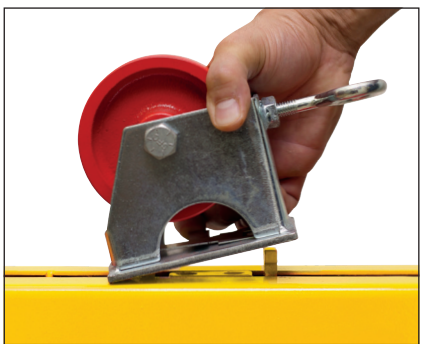




Self-centering adjustable heads for 2 - 48" / 50.8 - 1,219 mm pipe



1. Lift quick release tab



2. Slide forward and remove

HI ADJUST-A-ROLL™ COMPLETE KITS

ONLY STOCKED IN THE AMERICAS



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4300SWH	780365	4300	Hi Adjust-A-Roll™ with steel wheel head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 32"	812.8 x 609.6 x 812.8 mm	32"	812.8 mm	5,290 lbs	2,400 kg	47 lbs	21.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4300PWH	780367	4305	Hi Adjust-A-Roll™ with phenolic wheel head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 32"	812.8 x 609.6 x 812.8 mm	32"	812.8 mm	1,000 lbs	450 kg	43 lbs	19.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4315SSWH	780368	4315	Hi Adjust-A-Roll™ with stainless steel wheel head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 32"	812.8 x 609.6 x 812.8 mm	32"	812.8 mm	5,290 lbs	2,400 kg	47 lbs	21.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4310BTH	780366	4310	Hi Adjust-A-Roll™ with stainless steel ball transfer head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 32"	812.8 x 609.6 x 812.8 mm	32"	812.8 mm	3,200 lbs	1,450 kg	44 lbs	20.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4300CRH	780369	n/a	Hi Adjust-A-Roll™ with conveyor roller head

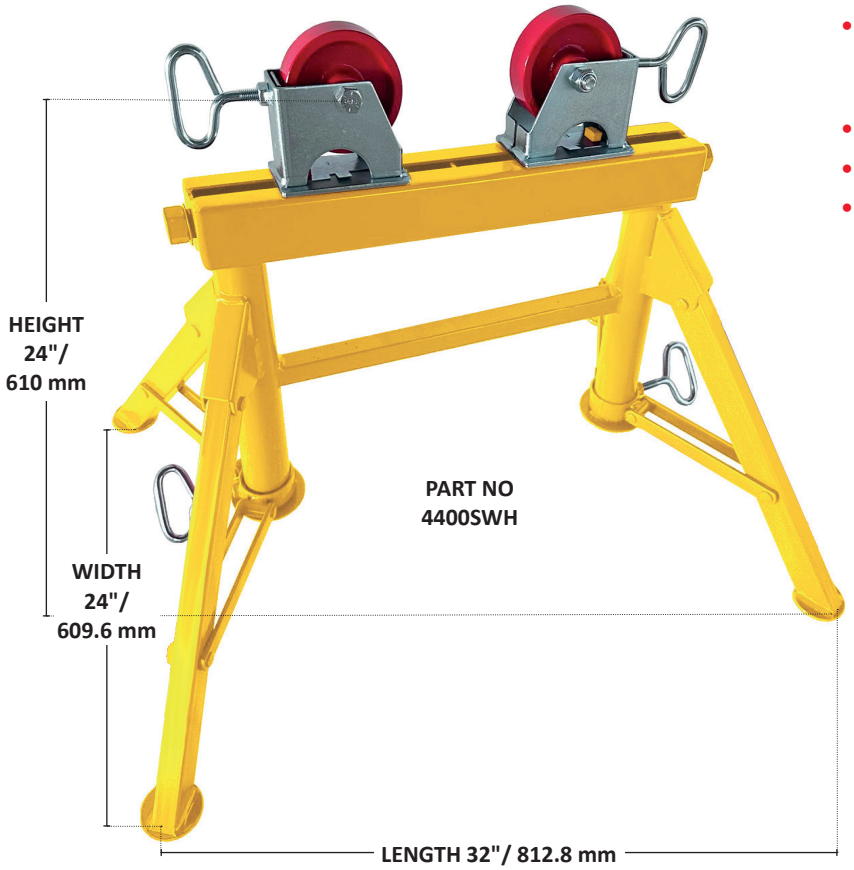
DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 32"	812.8 x 609.6 x 812.8 mm	32"	812.8 mm	2,000 lbs	900 kg	44 lbs	20.00 kg

LO ADJUST-A-ROLL™

ONLY STOCKED IN THE AMERICAS

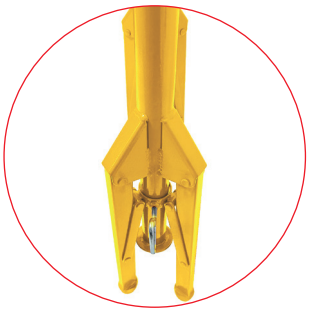
The **B&B SUMNER Lo Adjust-A-Roll™** is a low-profile folding four leg pipe roller stand. With a pipe capacity of 0.5 - 36" / 12 - 914 mm and load capacity up to 2,500 lbs / 1,135 kg, it combines strength with accuracy. Its quick-change head system allows easy swapping between roller, ball transfer, rubber, stainless steel, or bar stock heads, while the fine adjustment screw ensures precise positioning. The stand's compact dimensions 32 x 24 x 24" / 812.8 x 609.6 x 812.8 mm, make it ideal for bench-top or low-clearance operations.

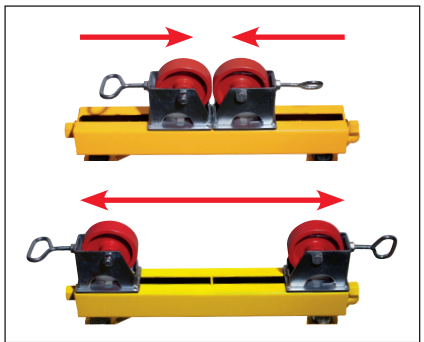
PART NO	4400BASE		
OLD BB PART NO n/a OLD SUMNER PART NO 780405 **DESCRIPTION:** Lo Adjust-A-Roll™ (base only)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
n/a	n/a	40 lbs	18.00 kg
SEE ADJUST-A-ROLL ACCESSORIES & PARTS FOR OPTIONS			
Available in a crate of 32 pieces (**PART NO 4400BASEx32)**			



NEW AND INPROVED

- **110% increased load capacity (heaviest duty in the industry). 5,290 lbs / 2,400 kg load capacity (with steel wheels).**
- Oversized square tube legs and braces for increased durability. 1 x 1.5" (largest in the industry).
- Square tube bracing offers additional strength and rigidity (heaviest duty box section in the industry).
- Folding leg design for easy storage and strength.
- User friendly.
- Increased footprint for aditional stability.

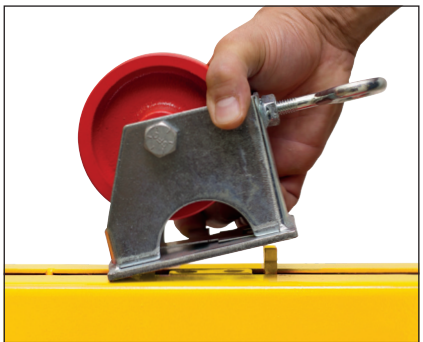




Self-centering adjustable heads for 2 - 48" / 50.8 - 1,219 mm pipe



1. Lift quick release tab



2. Slide forward and remove

LO ADJUST-A-ROLL™ COMPLETE KITS



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4400SWH	780370	n/a	Lo Adjust-A-Roll™ with steel wheel head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 24"	812.8 x 609.6 x 812.8 mm	24"	610 mm	5,290 lbs	2,400 kg	45 lbs	20.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4400PWH	780372	n/a	Lo Adjust-A-Roll™ with phenolic wheel head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 24"	812.8 x 609.6 x 812.8 mm	24"	812.8 mm	1,000 lbs	450 kg	41 lbs	18.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4400SSWH	780373	n/a	Lo Adjust-A-Roll™ with stainless steel wheel head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 24"	812.8 x 609.6 x 812.8 mm	24"	812.8 mm	5,290 lbs	2,400 kg	45 lbs	20.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4400BTH	780371	n/a	Lo Adjust-A-Roll™ with stainless steel ball transfer head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 24"	812.8 x 609.6 x 812.8 mm	24"	812.8 mm	3,200 lbs	1,450 kg	42 lbs	19.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4400CRH	780359	n/a	Lo Adjust-A-Roll™ with conveyor roller head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 24"	812.8 x 609.6 x 812.8 mm	24"	812.8 mm	2,000 lbs	900 kg	44 lbs	20.00 kg

MINI ADJUST-A-ROLL™

ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Mini Adjust-A-Roll™ is a compact, high-capacity pipe roller stand engineered for pipe rotation and fabrication tasks in tight or space-limited environments. Despite its small footprint of 11 x 22" / 279 x 559 mm, the Mini-Roll™ delivers outstanding performance with a pipe capacity of 0.5 - 36" / 12 - 914 mm and supports loads up to 3,500 lbs / 1,588 kg. Its wide, four-legged base ensures stability, while the quick-change head and fine adjustment screw enable precise pipe positioning.

PART NO	4600BASE		
OLD BB PART NO n/a OLD SUMNER PART NO 785285 **DESCRIPTION:** Mini Adjust-A-Roll™ (base only)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
3,500 lbs	1,588 kg	20 lbs	9 kg
SEE ADJUST-A-ROLL ACCESSORIES & PARTS FOR OPTIONS			
Available in a crate of 60 pieces (**PART NO 4600BASEx60)**			



PART NO 4600PWH

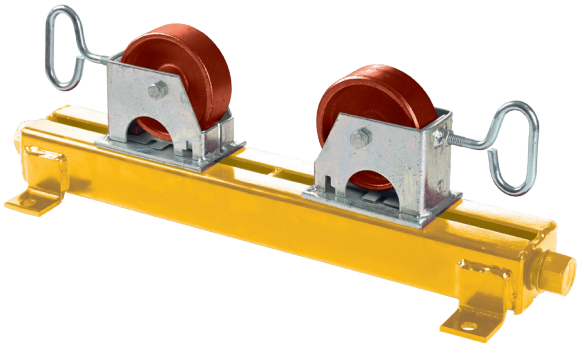
NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4600SWH	785280	n/a	Mini Adjust-A-Roll™ with steel wheel head	3,500 lbs	1,588 kg
4600PWH	785282	n/a	Mini Adjust-A-Roll™ with phenolic wheel head	1,000 lbs	450 kg
4600SSWH	785283	n/a	Mini Adjust-A-Roll™ with stainless steel wheel head	3,500 lbs	1,588 kg
4600BTH	785281	n/a	Mini Adjust-A-Roll™ with stainless steel ball transfer head	3,200 lbs	1,450 kg
4600CRH	785284	n/a	Mini Adjust-A-Roll™ with conveyor roller head	2,000 lbs	900 kg
4600BASE	785285	n/a	Mini Adjust-A-Roll™ (base only)	n/a	n/a

TABLE ADJUST-A-ROLL™

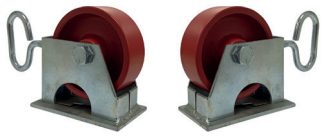
RAPID, SELF CENTERING PIPE TRESTLES

This quick change Table Adjust-A-Roll™ stand is the top part of the popular Pro Adjust-A-Roll™ and is suitable to be floor or bench mounted. Available with 2 adjustable head styles to suit pipes from 2 - 48" / 50.8 - 1,219.2 mm.

PART NO	4500BASE		
OLD BB PART NO 90063 OLD SUMNER PART NO 780500 **DESCRIPTION:** Table Adjust-A-Roll (base only)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	13.00 lbs	5.90 kg
SEE ADJUST-A-ROLL ACCESSORIES & PARTS FOR OPTIONS			
Contact us for full crate quantities.			



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4500SWH	780360	4500	Table Adjust-A-Roll™ with steel wheel head	5,290 lbs	2,400 kg
4500PWH	780362	n/a	Table Adjust-A-Roll™ with phenolic wheel head	1,000 lbs	450 kg
4500SSWH	780363	n/a	Table Adjust-A-Roll™ with stainless steel wheel head	5,290 lbs	2,400 kg
4500BTH	780361	4510	Table Adjust-A-Roll™ with stainless steel ball transfer head	3,200 lbs	1,450 kg
4500CRH	780364	n/a	Table Adjust-A-Roll™ with conveyor roller head	2,000 lbs	900 kg
4500BASE	780500	90063	Table Adjust-A-Roll™ (base only)	n/a	n/a

PART NO	SWH3		
OLD BB PART NO 90065 OLD SUMNER PART NO 783151 **DESCRIPTION:** Quick change steel wheel head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	6.60 lbs	3.00 kg

PART NO	SSWH3		
OLD BB PART NO 90066 OLD SUMNER PART NO 783153 **DESCRIPTION:** Quick change stainless steel wheel head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	6.60 lbs	3.00 kg

PART NO	PWH3		
OLD BB PART NO 90067 OLD SUMNER PART NO 783152 **DESCRIPTION:** Quick change phenolic wheel head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	4.90 lbs	2.20 kg

PART NO	BTH3		
OLD BB PART NO 90068 OLD SUMNER PART NO 783154 **DESCRIPTION:** Quick change stainless steel ball transfer head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
3,200 lbs	1,450 kg	6.60 lbs	3.00 kg

PART NO	CRH3		
OLD BB PART NO n/a OLD SUMNER PART NO 783155 **DESCRIPTION:** Quick change conveyor roller head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,000 lbs	900 kg	4.90 lbs	2.20 kg

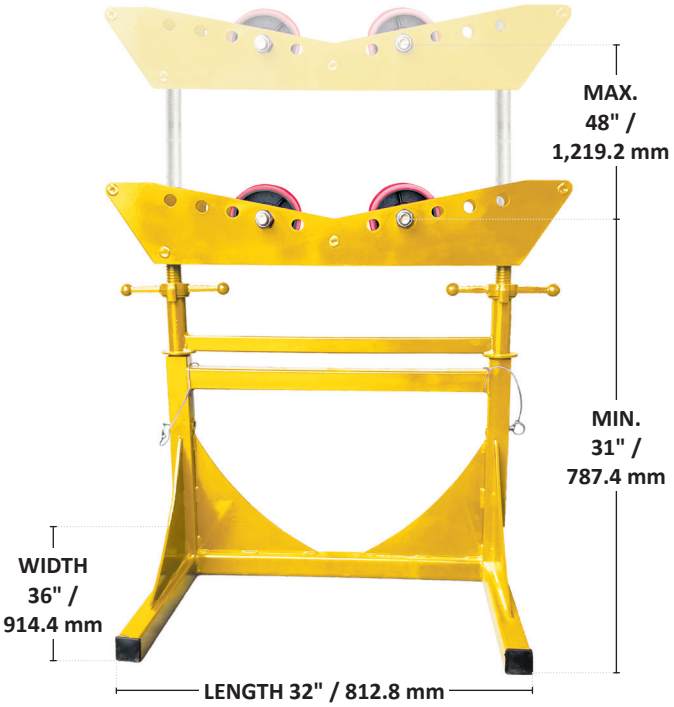
MEGA ROLLER STAND - 6,000 Lbs / 3 US TON

The B&B SUMNER mega roller stand (6,000 lbs / 2,721 kg) is a high capacity pipe roller designed for heavy duty job-site use.

Its oversized 6 x 3" wheels have a urethane over steel design, offering numerous advantages: they allow ultra smooth pipe rotation via heavy duty sealed bearings, for both steel, stainless steel and exotic alloys pipe. The unique head design also allows the removal of the wheels, transforming to a V-head stand restricting pipe rotation.

The robust construction, with its twin solid ACME rods, allows to raise and lower the headstock and wheels for precise fit-ups even under load.

All mega rollers are powder coated, have quick release axle pins, and are modular allowing additional feed wheels and casters for mega movement.



SPECIFICATIONS

- Load capacity: 6,000 lbs / 2,720 kg
- Pipe capacity: 4 - 48" / 101.6 - 1,219.2 mm
- Working height: 31 - 48" / 787.4 - 1,219.2 mm
- 6 x 3" heavy duty urethane over steel wheels with sealed bearings for smooth pipe rotation
- Contamination free wheels are ideal for steel and exotic pipe fabrication
- Heavy gauge steel construction throughout. These mega rollers are made for years of job-site usage
- Powder coated safety yellow for high visibility
- Expanded foot print at 36 x 32" / 914.4 x 812.8 mm increases pipe stability



PART NO	DESCRIPTION	LOAD CAPACITY		PIPE CAPACITY		ADJUSTMENT HEIGHT		SHIPPING WEIGHT	
3807	Mega Roller Tall 6,000 lbs / 3 US Tons	6,000 lbs	2,720 kg	4 - 48"	101.6 - 1,219.2 mm	31 - 48"	787.4 - 1,219.2 mm	105.80 lbs	48.00 kg

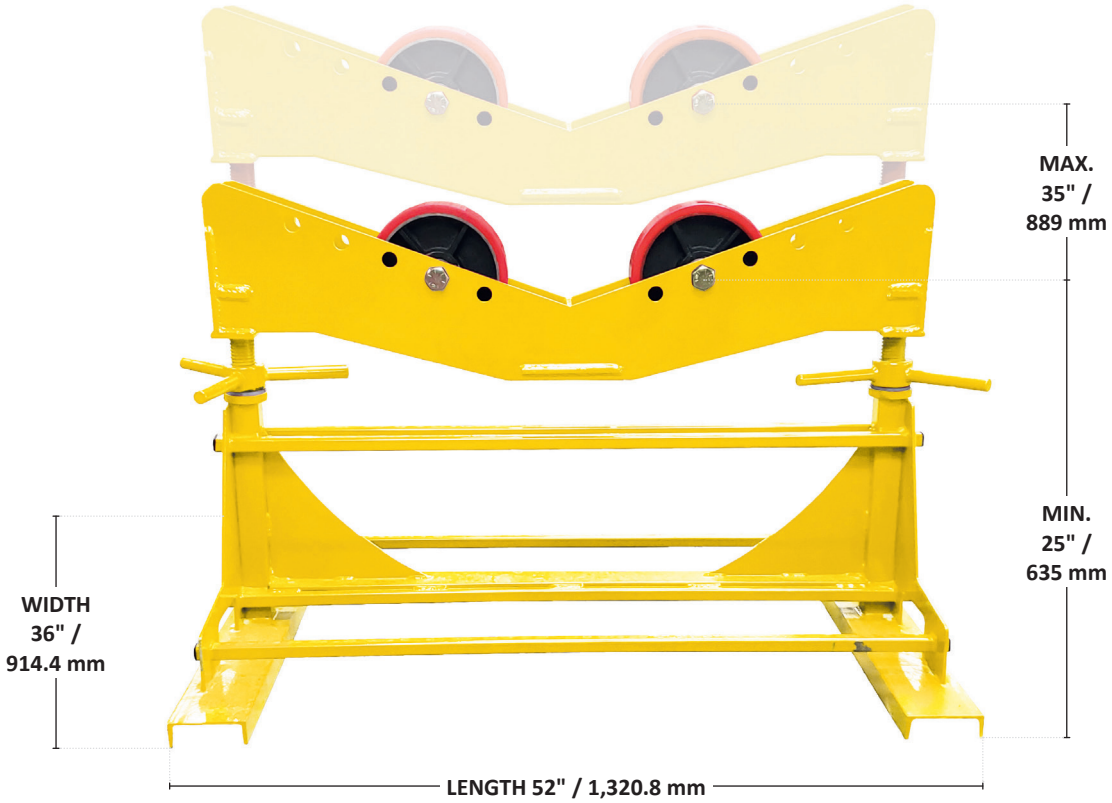
MEGA ROLLER STAND – 10,000 Lbs / 5 US TON

The B&B SUMNER mega roller (10,000 lbs / 4,535 kg) is a high capacity pipe roller designed for heavy duty job-site use.

Its oversized 10 x 3" / 250 - 75 mm wheels have an urethane over steel design, offering numerous advantages: they allow ultra smooth pipe rotation via heavy duty sealed bearings, for both steel, stainless steel and exotic alloys pipe. The unique head design also allows the removal of the wheels, transforming to a V-head stand restricting pipe rotation.

The robust construction, with its twin solid ACME rods, allows to raise and lower the headstock and wheels for precise fit-ups even under load.

All mega rollers are powder coated, have quick release axle pins, and are modular allowing additional feed wheels and casters for mega movement.



SPECIFICATIONS

- Load capacity: 10,000 lbs / 4,535 kg
- Pipe capacity: 4 - 60" / 101.6 - 1,524 mm
- Working height: 25 - 35" / 635 - 889 mm
- 10 x 3" heavy duty urethane over steel wheels with sealed bearings for smooth pipe rotation
- Contamination free wheels are ideal for steel and exotic pipe fabrication
- Heavy gauge steel construction throughout. These mega rollers are made for years of job-site usage
- Powder coated safety yellow for high visibility
- Expanded foot print at 36 x 52" / 914.4 x 1,320.8 mm increases pipe stability
- Four side fork lift access



PART NO	DESCRIPTION	LOAD CAPACITY		PIPE CAPACITY		ADJUSTMENT HEIGHT		SHIPPING WEIGHT	
3802	Mega Roller 10,000 lbs / 5 US Tons	10,000 lbs	4,535 kg	4 - 60"	101.6 - 1,524 mm	25 - 35"	635 - 889 mm	264.60 lbs	120.00 kg

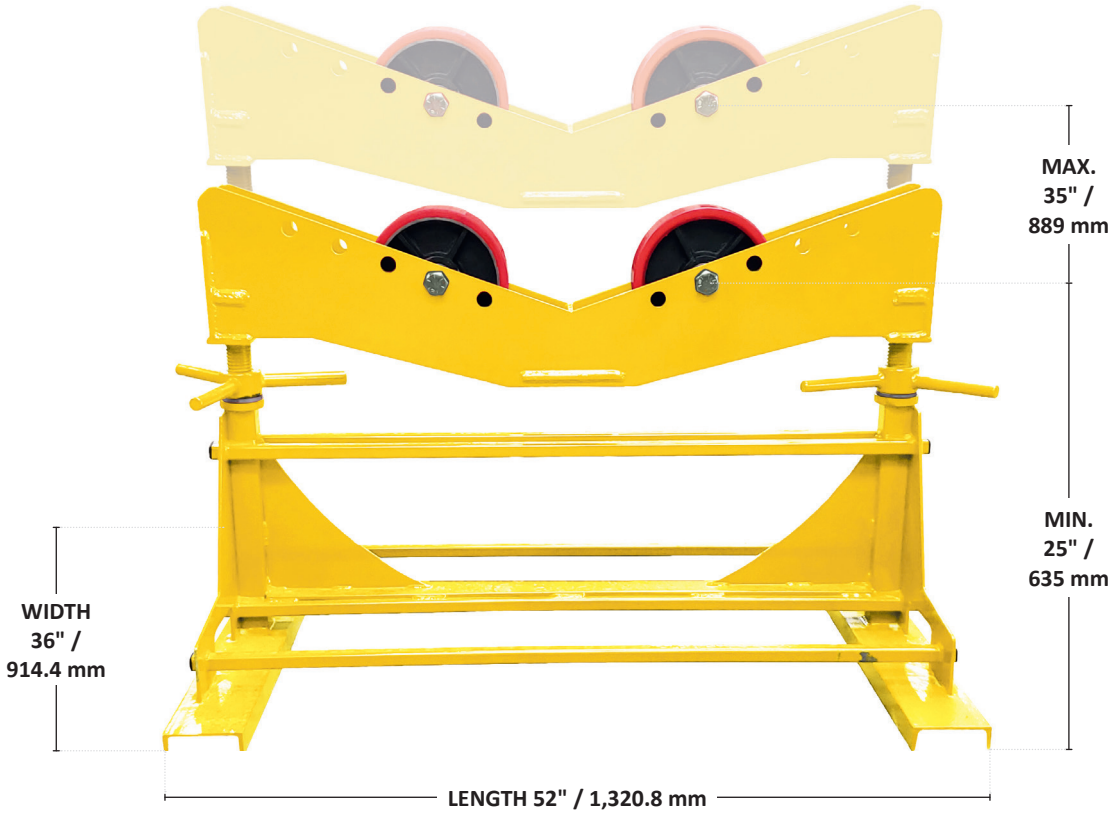
MEGA ROLLER STAND - 15,000 Lbs / 7.5 US TON

The B&B SUMNER mega roller (15,000 lbs / 6,800 kg) is a high capacity pipe roller designed for heavy duty job-site use. This mega roller is built on the same platform as the 10,000 lbs / 4,535 kg roller, but has an increased headstock width and two additional wheels added.

Its oversized 10 x 3" / 250 - 75 mm wheels have an urethane over steel design, offering numerous advantages: they allow ultra smooth pipe rotation via heavy duty sealed bearings, for both steel, stainless steel and exotic alloys pipe. The unique head design also allows the removal of the wheels, transforming to a V-head stand restricting pipe rotation.

The robust construction, with its twin solid ACME rods, allows to raise and lower the headstock and wheels for precise fit-ups even under load.

All mega rollers are powder coated, have quick release axle pins, and are modular allowing additional feed wheels and casters for mega movement.



SPECIFICATIONS

- Load capacity: 15,000 lbs / 6,800 kg
- Pipe capacity: 4 - 60" / 101.6 - 1,524 mm
- Working height: 25 - 35" / 635 - 889 mm
- Four 10 x 3" heavy duty urethane over steel wheels with sealed bearings for smooth pipe rotation
- Contamination free wheels are ideal for steel and exotic pipe fabrication
- Heavy gauge steel construction throughout. These mega rollers are made for years of job-site usage
- Powder coated safety yellow for high visibility
- Expanded foot print at 36 x 52" / 914.4 x 1,320.8 mm increases pipe stability
- Four side fork lift access



PART NO	DESCRIPTION	LOAD CAPACITY		PIPE CAPACITY		ADJUSTMENT HEIGHT		SHIPPING WEIGHT	
3808	Mega Roller 15,000 lbs / 7.5 US Tons	15,000 lbs	6,800 kg	4 - 60"	101.6 - 1,524 mm	25 - 35"	635 - 889 mm	349.90 lbs	158.70 kg

MEGA POWER ROLLER DRIVER

ONLY STOCKED IN THE AMERICAS

The B&B SUMNER 3810 Mega power roller driver is a high-capacity pipe turning system designed for industrial applications that require precision, strength, and adaptability. Engineered to handle a substantial load capacity of 4 tons / 8,000 lbs per driver (Part No 3810) and idler (Part No 3812) set, this roller offers a reliable solution for rotating pipes and other medium sized cylindrical vessels with efficiency and control. It delivers a tractive pull of 1,000 lbs, making it ideal for heavy-duty operations, while its maximum torque of 2,000 in-lbs at the wheels ensures stable and consistent rotation.

Powered by a 0.3 HP motor, the unit operates smoothly across a wide speed range of 8 - 80" per minute (203 - 2,032 mm/min), allowing for flexibility depending on the material and welding requirements. The roller can accomodate 3 - 48" / 76 - 1,219 mm in diameter, making it versatile for various pipe and tank fabrication needs.

With an adjustable height range from 28 - 40" / 711 - 1,016 mm, the Mega power roller driver accommodates different working environments and ergonomic setups. Operating on a standard 110V, single-phase, 60Hz power supply, it is easy to integrate into existing shop infrastructure. Weighing 240 lbs / 109 kg, the unit is stable yet manageable in industrial workspaces.

The B&B SUMNER 3810 Mega power roller driver combines powerful performance with precision, offering a dependable and adaptable tool for fabrication shops, pipefitters, and welders handling medium to large-diameter vessels. Its robust construction and broad compatibility make it a valuable asset for any heavy-duty rotating application.

SPECIFICATIONS

- Load capacity & torque: supports up to 4 tons / 8,000 lbs / 3,628 kg per driver (Part No 3810) / idler (Part No 3812) set with a maximum torque of 2,000 in-lbs for stable vessel rotation.
- Vessel & speed range: accommodates vessel diameters from 3 - 48" / 76 - 1,219 mm with an adjustable speed range of 8 - 80" /min / 203 - 2,032 mm/min.
- Power & tractive force: equipped with a 0.3 HP motor delivering 1,000 lbs of tractive pull; operates on 110V, 1-phase, 60Hz standard power.
- Height adjustability: adjustable working height from 28 - 40" / 711 - 1,016 mm to suit various shop and operator setups.
- Both driver and idler can be fitted with reel system wheels.
- Weight & build: weighs 240 lbs / 109 kg, providing a stable and manageable unit for heavy-duty industrial use.





PART NO	DESCRIPTION	LOAD CAPACITY		PIPE CAPACITY		ADJUSTMENT HEIGHT		SHIPPING WEIGHT	
3810	Mega Power Roller Driver	8,000 lbs	3,628.7 kg	4 - 80"	101.6 x 2,032 mm	28 - 40"	711 x 1,016 mm	180 lbs	81.65 kg

POWER ROLLER IDLER

ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Power Roller Idler is a durable and efficient support system engineered to complement powered roller setups in industrial pipe and vessel fabrication. Designed to work in tandem with drive rollers such as the 3810 Mega power roller driver and standard welding rotators, this idler unit ensures steady, balanced support for rotating cylindrical components during welding, fabrication, and inspection tasks.

Capable of supporting a substantial load of up to 4 tons / 8,000 lbs per driver and idler set, the 3812 provides the strength and stability required for medium to large vessel applications. It offers tractive pull of up to 1,000 lbs and a maximum wheel torque of 2,000 in-lbs when used with its powered counterpart, enabling smooth and consistent vessel rotation.

The idler is compatible with vessels ranging from 3 - 48" / 76 - 1,219 mm in diameter, making it highly versatile for various industrial settings. It supports rotation speeds between 8 - 80 in/min / 203 - 2,032 mm/min, allowing for process customization based on job requirements. Its height adjustability from 28 - 40" / 711 - 1,016 mm provides ergonomic flexibility and efficient alignment with other shop equipment.

SPECIFICATIONS

- Load capacity: 4 tons / 8,000 lbs / 3,628 kg per driver (Part No 3810) and idler (Part No 3812) set.
- Vessel diameter compatibility: 3 - 48" / 76 - 1,219 mm.
- Speed range: 8 - 80 in/min / 203 - 2,032 mm/min.
- Height range: 28 - 40" / 711 - 1,016 mm adjustable height.
- Weight: 150 lbs / 68 kg.





PART NO	DESCRIPTION	LOAD CAPACITY		PIPE CAPACITY		ADJUSTMENT HEIGHT		SHIPPING WEIGHT	
3812	Power Roller Idler	8,000 lbs	3,628.7 kg	4 - 60"	101.6 - 1,524 mm	28 - 40"	711 - 1,016 mm	150 lbs	68.0 kg

MEGA SAWHORSE

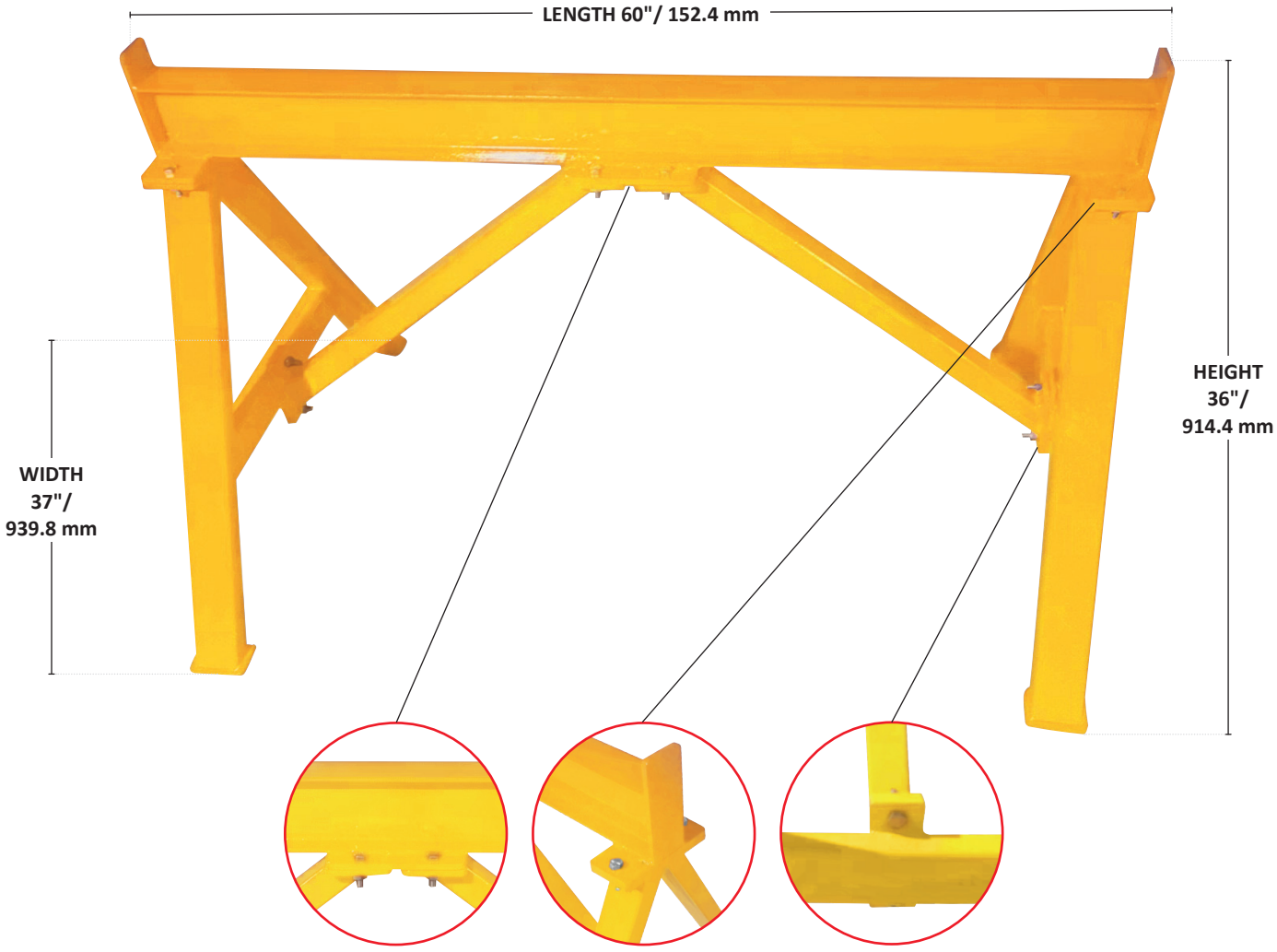
The Mega Sawhorse is ideal for storing flats and rounds. Robust construction allows years of use and abuse in an engineered and tested design. Powder coating and clear capacity rated labeling makes this a long lasting and safe solid steel sawhorse.

SPECIFICATIONS

- A-frame leg design bracing from center of beam to legs for three point support
- 1.5 x 3" / 40 - 80 mm leg box section
- I-beam top 5 x 3" / 120 x 75 mm
- Third party load capacity tested

NEW AND INPROVED

- Oversized square tube legs and braces for increased durability 1.5 x 3" / 40 - 80 mm (largest in the industry)
- Square tube bracing offers additional strength and rigidity (heaviest duty box section in the industry)
- Bolt together design for easy storage and strength
- User friendly
- Increased footprint for aditional stability
- Improved I-beam top 5 x 3" / 120 x 75 mm



PART NO	DESCRIPTION	LOAD CAPACITY		DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT	SHIPPING WEIGHT	
3820	Mega Sawhorse - 12,000 lbs capacity (36" height x 5' long)	12,000 lbs	5,443 kg	60 x 37 x 36"	152.4 x 939.8 x 914.4 mm	Fixed	172.00 lbs	78.00 kg

TRI-STAND CHAIN VICE

The B&B SUMNER Tri-Stand Chain Vice is a rugged and portable pipe-holding solution designed for heavy-duty field and workshop use. Built with a sturdy tripod base, this vise provides excellent stability on uneven surfaces, making it an ideal choice for plumbers, pipefitters, and industrial maintenance teams working in both on-site and fabrication settings.

Featuring a durable cast iron vice head mounted on a collapsible steel stand, the Tri-Stand chain vice uses a chain clamp mechanism to secure pipes of varying diameters with firm, even pressure. The adjustable chain wraps around the pipe and tightens using a screw-action handle, accommodating round pipes and irregular profiles while minimizing the risk of slippage or deformation.

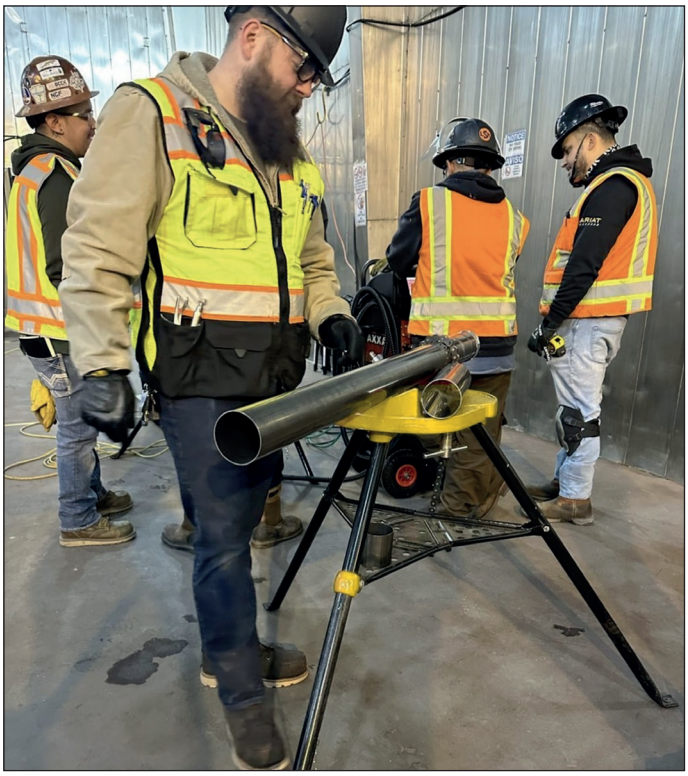
The vice typically handles pipe sizes from 0.125 - 6" / 3 - 152 mm, and its integral tool tray enhances productivity by keeping fittings, threading oil, or tools within reach. Hardened tool-steel jaws bite firmly into pipe surfaces for enhanced grip, even under torque-heavy operations like threading or cutting.

Its foldable legs, ergonomic carry handle, and compact footprint make it easy to transport and store, while the steel tripod base ensures secure footing in various work environments, including construction sites, mechanical rooms, and workshops. The Tri-Stand Chain Vise is an indispensable asset for professionals demanding reliability, portability, and robust pipe support in demanding work conditions.



SPECIFICATIONS

- Durable cast aluminium head balances light weight and durability.
- Heavy duty hold down tightening device with replaceable jaw.
- Folding legs with chain lock.
- Leg bracing doubles as a lipped shelf for holding additional tooling and machines.
- Up to 6" pipe capacity
- Boxed and fully assembled, ready for immediate use (box dimensions: 46 x 18 x 16" / 1,168.4 x 457.2 x 406.4 mm)
- Heavy duty jaws
- 55" width x 35" height / 1,397 x 889 mm (working dimensions)
- 1,000 lbs / 450 kg capacity
- The Tri-Stand Chain Vice is individually available or in a (high) crate of 20 pieces (Part No. 6100x20).



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
6100	n/a	6100	Tri-stand chain vice	1,000 lbs	450 kg
6100x20	n/a	n/a	Tri-stand chain vice - Crate of 20	n/a	n/a

PIPE CHAIN VICE BENCH CLAMP

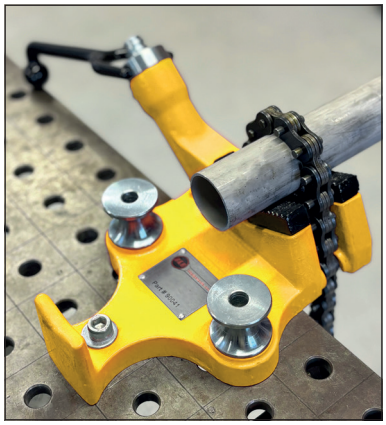
The B&B SUMNER Pipe Chain Vice Bench Clamp is a robust and dependable clamping tool designed for secure holding of pipes during cutting, threading, welding, or assembly operations. Ideal for plumbing, mechanical, and industrial fabrication tasks, this tool uses a durable chain mechanism to firmly lock pipes of varying diameters onto a workbench or mounting platform. The clamp typically supports a pipe diameter range from 0.25 - 6" / 6 - 152 mm.

Designed with ease of use in mind, the Pipe Chain Vice Bench Clamp includes hardened tool-steel jaws that provide additional grip and wear resistance. Whether for shop use or on-site service, this clamp offers superior holding power, precision, and versatility. It is an essential tool for any professional working with pipe systems requiring accurate and safe material handling during processing.

SPECIFICATIONS

- 0.25 - 6" / 6 - 152 mm diameter range.
- Heavy-duty cast iron or steel body with hardened jaws.
- Chain-driven screw-tightening mechanism for uniform pressure.
- Bench-mountable design for workshop integration.
- Ideal for cutting, threading, welding, and assembly of pipes.





NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
90041	n/a	90041	Pipe chain vice bench mountable 0.25 - 6"	1,000 lbs	450 kg

REEL JACKS

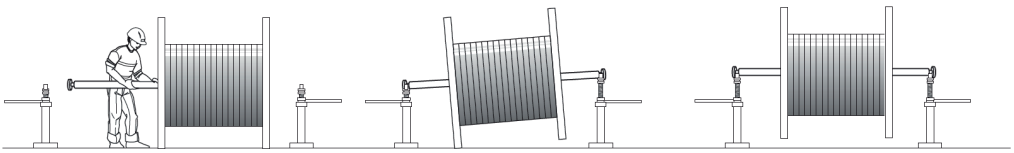
ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Reel Jacks are heavy-duty reel jacks built for lifting large cable reels in tough field conditions. Supporting up to 2,500 lbs / 1,135 kg, it offers an adjustable height range of 13 - 54" / 330 - 1,370 mm. Key features include a double locking pin system, 1.5" ACME fine adjustment thread, and compatibility with B&B SUMNER's reel spindles - making it a reliable, versatile solution for industrial reel handling.

SPECIFICATIONS

- High load capacity - supports up to 2,500 lbs / 1,135 kg, ideal for demanding reel handling tasks.
- Adjustable height - ranges from 13 - 54" / 330 - 1,370 mm to accommodate various reel sizes.
- Secure & precise operation - equipped with a double locking pin system and 1.5" Acme thread for safe, accurate adjustments.





NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4900	n/a	n/a	4900 Reel Jack (26 - 56" / 660.4 - 1,422.4 mm)	2,500 lbs	1,135 kg
4901	n/a	n/a	4901 Reel Jack (46 - 96" / 1,168.4 - 2,438.4 mm)	2,500 lbs	1,135 kg
4900SP	n/a	n/a	4900 Reel Jack 62" spindle	5,000 lbs	2,265 kg
4901SP	n/a	n/a	4901 Reel Jack 62" spindle	5,000 lbs	2,265 kg

WELDERS STOOL

The B&B SUMNER Welders Stool is a robust, purpose-built seating solution designed specifically for welders and industrial professionals who require both comfort and durability throughout long work shifts. Constructed entirely from heavy-duty steel, this stool offers a strong, stable platform that holds up under the rigors of demanding jobsite environments. Its stamped steel seat includes strategically placed ventilation holes, enhancing airflow and reducing heat build-up—ideal for extended periods of seated work in hot welding conditions.

Functionality meets comfort with its adjustable height range of 15" to 22" (380 mm to 560 mm), allowing users to customize seating height for various workbench levels, welding positions, or task-specific preferences. Whether performing seated welds, bench work, or other precision operations, the stool adapts easily to the user's needs. Its compact footprint makes it easy to maneuver and store, and its rugged construction ensures reliable performance in both shop and field settings.

Rated for a maximum load of 300 lbs (135 kg), the B&B SUMNER Welder's Stool is engineered for heavy-duty use while still prioritizing user ergonomics. Its design promotes posture support and reduces fatigue, helping welders maintain productivity and comfort throughout the day.

Whether you're working in a fabrication shop, on-site installation, or industrial plant, this stool is a smart investment in both safety and efficiency. With a blend of durability, ergonomic design, and adjustability, the B&B SUMNER Welder's Stool is an essential addition to any professional welder's workspace.

SPECIFICATIONS

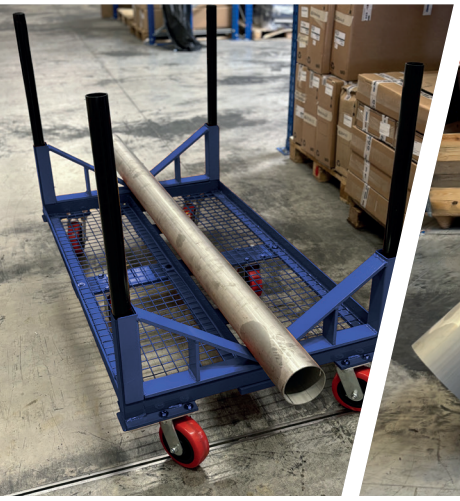
- Stamped steel seat with air holes
- Designed for comfort even during 8 hour shifts
- High strength steel construction
- Lock washer for quick height adjustment
- 300 lbs / 135 kg capacity
- Max. height: 22" / 560 mm
- Min. height: 15" / 380 mm





NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
WS1	785800	n/a	Welders Stool on roller wheels	300 lbs	135 kg
WS1x25	n/a	n/a	Welders stool on roller wheels - Crate of 25	n/a	n/a

MATERIAL HANDLING EQUIPMENT







B&B SUMNER
AN SPE GROUP BRAND

BABY PIPE BUGGY

The B&B SUMNER Baby Pipe Buggy is a compact, durable, and highly maneuverable solution for transporting pipe, fittings, and various materials with ease. Ideal for construction projects worldwide, this lightweight buggy is engineered to support efficiency and safety on the job site, especially in tighter or more constrained work areas.

Capable of handling payloads up to 1,000 lbs / 450 kg, the Baby Pipe Buggy accommodates pipe diameters up to 12" and lengths up to 20 feet / 6,096 mm. Its rugged frame is paired with 16" flat-free tires - supplied as standard - to ensure dependable performance across a variety of surfaces, without the risk of punctures or pressure loss.

Designed for quick deployment, the buggy ships in a compact cardboard box and requires just five minutes of assembly - only the wheels and handle need to be attached. It also includes a ratchet hold-down strap to securely fasten pipe and materials during transport, reducing the risk of shifting or damage. A quick-disconnect handle allows for efficient storage and transport between job sites.

With its smart design, ease of use, and reliable construction, the B&B SUMNER Baby Pipe Buggy is a trusted tool for professionals needing compact mobility and safe pipe-handling capability in any environment.

SPECIFICATIONS

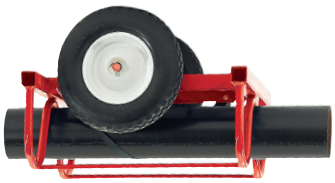
- Transports pipe up to 20 foot / 6,096 mm in length
- 1,000 lbs / 450 kg capacity
- Carries up to 12" diameter pipe, fittings, packages, and more
- Flat free tyres
- Ratchet hold down strap to secure pipe
- Quick disconnecting handle for easy storage



Use handle for leverage to flip buggy and pipe



Reposition handle to walk with pipe



Secure buggy to pipe in the upside down position using the strap supplied

Supplied with flat free tires as standard

NEW PART NO	OLD BB PART NO	OLD SUMNER PART NO	DESCRIPTION	LOAD CAPACITY		DIMENSIONS (L x W x H)		PIPE CAPACITY	SHIPPING WEIGHT	
2013	2013	782699	Baby Buggy Complete with flat free tires	1,000 lbs	450 kg	28 x 28 x 21"	711.2 x 711.2 x 533.4 mm	up to 12" diameter pipe	116.80 lbs	53.00 kg

BIGGY PIPE BUGGY

ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Biggy Pipe Buggy is a rugged, high-capacity transport system designed for heavy-duty pipeline maintenance and construction in off-road environments. Built with B&B SUMNER's commitment to durability and field efficiency, this buggy is tailored for teams handling large-diameter piping and equipment across expansive or uneven terrain.

Remarkably efficient, the B&B Biggy Pipe Buggy allows a single operator to move pipe up to 24 feet in length and up to 2,000 lbs / 900 kg in weight - completely unassisted. This significantly reduces crew demands and boosts productivity in the field.

Its chassis features reinforced tubular steel and a high-clearance suspension system that ensures stability and mobility, even over rough or muddy worksites. The platform supports modular pipe racks and equipment cradles, allowing for secure transit of long and heavy loads. Pneumatic all-terrain tires minimize vibration, helping protect delicate instruments or coating-sensitive pipe segments during transport.

For convenience, the B&B SUMNER Biggy Pipe Buggy ships unassembled in a wooden crate, making it easier to transport. It can be fully assembled in under 15 minutes using standard tools.

With ergonomic controls, integrated tie-down points, and rugged build quality, the Biggy Pipe Buggy is the ideal solution for safe and efficient pipe handling in demanding field conditions.

SPECIFICATIONS

- Transports pipe up to 24 foot
- 2,000 lbs / 900 kg capacity
- Product dimension assembled: 12 feet in length x 35" width
- Carries up to 20" diameter pipe, fittings, boxes and more



NEW PART NO	OLD BB PART NO	OLD SUMNER PART NO	DESCRIPTION	LOAD CAPACITY		DIMENSIONS (L x W x H)		PIPE CAPACITY	SHIPPING WEIGHT	
2014	2014	780351	Biggy Buggy Complete	2,000 lbs	900 kg	80 x 31 x 16"	508 x 787 x 406.4 mm	up to 20" diameter pipe	264.60 lbs	120.00 kg

PIPE STACKER CART

The B&B SUMNER Pipe Stacker Cart is a compact yet powerful material handling solution engineered for efficiency, mobility, and versatility. Featuring a six-wheeled design, this low-height, narrow-width cart easily navigates tight spaces and fits through standard doorways, making it ideal for use in fabrication shops and construction sites.

Despite its streamlined frame, the cart boasts an impressive load capacity of 2,000 lbs / 910 kg, capable of transporting heavy pipe or equipment with stability. It features a durable mesh floor that provides added strength while allowing debris and dirt to fall through, keeping the load area cleaner during transport. The removable V-block attachment securely cradles pipe during movement but detaches in seconds, instantly converting the cart into a flatbed-style unit for general-purpose material handling.

Designed for convenience, the push handles and V-block can be quickly disassembled for compact storage. The carts are stackable for efficient shipment and warehousing, and the casters arrive pre-installed, ensuring the cart is ready to use straight out of the box.

Whether transporting pipe or general materials, the B&B SUMNER Pipe Cart combines strength, adaptability, and ergonomic handling into one reliable tool built for demanding industrial environments.







SPECIFICATIONS

- Transports pipe up to 24 foot / 7,315.2 mm in length.
- Pipe capacity: up to 36" / 914.4 mm
- 6 wheels ideal for workshop transportation
- Removable V for squares and flats.
- Removable handles for stacking and storage.

NEW PART NO	OLD BB PART NO	OLD SUMNER PART NO	DESCRIPTION	LOAD CAPACITY		DIMENSIONS (L x W x H)		PIPE CAPACITY	SHIPPING WEIGHT	
PSC2	2015-6F	783230	Pipe Stacker Cart with mesh floor	2,000 lbs	910 kg	57 x 34 x 39"	1,447.8 x 863.6 x 990.6 mm	up to 36" diameter pipe	249 lbs	112.9 kg

CONDUIT STACKER CART 1 & 2

ONLY STOCKED IN THE AMERICAS

B&B SUMNER Conduit carts are not only for conduit. Any rounds that need to be stacked or separated fit into the 8 holding sections, and with four heavy-duty wheels the carts allow easy movement around the job-site. The gravity lock hinge mechanism adds an increased safety feature by eliminating an instance of user error, and the stacking cups provide efficient storage and transport when the carts are not in use. All carts are modular in construction and stack and store with one another.

SPECIFICATIONS

- The B&B SUMNER conduit cart/pipe tree separates rounds, and the upright portions fold down for stacking, storage and transport
- Two versions of conduit carts are available. PART NO 2033-4F offers increased base supports and flooring, while the PART NO 2033-4E (economy) share functions of PART NO 2033-4F, but designed for the price point consumer
- The hinge mechanism gravity locks into place for set up, and a simple pull of the pin unlocks the uprights for easy folding
- Two 6" static wheels, and two 6" swivel wheels allow easy movement through tight working environments
- 1,000 lbs / 450 kg load capacity
- L57 x W34 x H62" (folded height - 20") / 1,447.8 x 863.6 x 1,574.8 mm (508 mm)



PART NO CSC2



PART NO CSC1

NEW PART NO	OLD BB PART NO	OLD SUMNER PART NO	DESCRIPTION	LOAD CAPACITY		DIMENSIONS (L x W x H)		PIPE CAPACITY	SHIPPING WEIGHT	
CSC1	2033-4E	783317	Conduit stacker cart 1	1,000 lbs	450 kg	57 x 34 x 62"	1,447.8 x 863.6 x 1,574.8 mm	180.00 lbs	167 lbs	75.7 kg
CSC2	2033-4F	783299	Conduit stacker cart 2 with mesh floor	1,000 lbs	450 kg	57 x 34 x 62"	1,447.8 x 863.6 x 1,574.8 mm	180.00 lbs	218 lbs	98.9 kg

HANGER STACKER CART 1 & 2

ONLY STOCKED IN THE AMERICAS

Folds easily for storage, stacking and transport

New in the B&B SUMNER stacker cart line is the Hanger cart. The B&B SUMNER Hanger cart is a modular design that stacks and folds for efficient shipping and storage, just like all B&B SUMNER stacker carts. These carts can be loaded with various clevises and pushed into the installation location with ease. Once the job is complete or the carts are no longer needed, fold them, stack them, and ship or store them.



PART NO HSC1



PART NO HSC2

SPECIFICATIONS

- Patented gravity lock system. Secures uprights in position. Simply lift uprights from folded position into place, and let gravity do its job. Uprights securely locks into position without the need to disengage pull pin
- Foldable and stackable for efficient transportation and storage. The B&B SUMNER cup stacking system ensures carts stay stacked and secured
- Urethane over hub - E-Z glide wheels on all carts
- Red for safety: visible on the job site or in the shop

NEW PART NO	OLD BB PART NO	OLD SUMNER PART NO	DESCRIPTION	LOAD CAPACITY		DIMENSIONS (L x W x H)		SHIPPING WEIGHT	
HSC1	2036-4E	785650	Hanger stacker cart 1	1,000 lbs	450 kg	57 x 34 x 68"	1,447.8 x 863.6 x 1,727.2 mm	167 lbs	75.7 kg
HSC2	2036-4F	785651	Hanger stacker cart 2 with mesh floor	1,000 lbs	450 kg	57 x 34 x 68"	1,447.8 x 863.6 x 1,727.2 mm	243 lbs	110.2 kg

BUNDLE STACKER CART

ONLY STOCKED IN THE AMERICAS

Folds easily for storage, stacking and transport

The B&B SUMNER Bundle cart is similar to the B&B SUMNER Pipe Cart, but is designed for the storage and transport of multiple smaller diameter pipe, tube, and/or conduit.

The fold down brackets can rest in a lowered position allowing storage, stacking and transport efficiency.

Robust 2" square heavy gauge tubing and oversized 6" caster make the B&B SUMNER bundle cart a great addition to many job-sites across multiple trades.



PART NO BSC1



PART NO BSC2

SPECIFICATIONS

- Heavy gauge solid steel construction and replaceable wheels for years of use
- U-bracket folds down for storage and transport of the cart, and locks up in position for heavy-duty bundle storage of pipe, tubing and conduit
- The bundle cart utilizes a modular design which makes storage and transport of multiple cart types possible
- 6" wheels standard
- 1,000 lbs / 450 kg load capacity



NEW PART NO	OLD BB PART NO	OLD SUMNER PART NO	DESCRIPTION	LOAD CAPACITY		DIMENSIONS (L x W x H)		SHIPPING WEIGHT	
BSC1	2031-4E	783320	Bundle stacker cart 1	1,000 lbs	450 kg	57 x 34 x 39"	1,447.8 x 863.6 x 990.6 mm	226 lbs	102.3 kg
BSC2	2031-4F	n/a	Bundle stacker cart 2 with mesh floor	1,000 lbs	450 kg	57 x 34 x 39"	1,447.8 x 863.6 x 990.6 mm	226 lbs	102.3 kg

STORAGE STACKER CART

ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Storage Stacker Cart is a durable, space-saving material handling solution designed to enhance efficiency on industrial, fabrication, and construction job sites. Built on B&B SUMNER's trusted modular cart platform, this four-sided cart offers robust storage and transport capability in a compact, highly maneuverable design. With a load capacity of 1,500 lbs (680 kg), it's ideal for moving and organizing a variety of materials, tools, or equipment without compromising strength or stability.

Despite its heavy-duty performance, the cart is engineered to fit through standard 36" doorways, making it exceptionally practical for tight indoor spaces, narrow shop aisles, or multi-room worksites. The cart rides on two fixed and two swivel 6" steel wheels, providing a smooth, controlled rolling experience and reliable directional movement. Its fully enclosed frame helps keep contents secure during transport, while the open-top design allows for easy access and loading.

As with all B&B SUMNER carts, the Storage Stacker Cart prioritizes user convenience. It is shipped fully assembled, eliminating setup time and allowing crews to get to work immediately. Whether used as a mobile storage rack or for material transfer, this cart combines simplicity, strength, and flexibility to meet the fast-paced demands of professional work environments.

SPECIFICATIONS

- Heavy gauge 2" square tubing means robust construction and light weight transport
- Great for storing pipe fittings and welding gear, or extension cords and electrical supplies, not to mention plumbing equipment or even carpentry tools and lumber
- Stacks for shipment and transport to and from job-sites when empty
- Modular design stacks with all B&B carts
- 1,500 lbs / 680 kg load capacity



NEW PART NO	OLD BB PART NO	OLD SUMNER PART NO	DESCRIPTION	LOAD CAPACITY		DIMENSIONS (L x W x H)		PIPE CAPACITY	SHIPPING WEIGHT	
SSC1	2034-4	784990	Storage stacker cart	1,500 lbs	680 kg	57 x 34 x 24"	1,447.8 x 863.6 x 609.6 mm	250.00 lbs	125 lbs	56.7 kg

STOR CAGE CART

The B&B SUMNER Stor Mac™ Security Storage Cabinet is a heavy-duty, American-made storage system engineered for secure, mobile, and high-visibility tool and equipment organization. Available in two models - SM60 and SM48 - this cabinet series is built for contractors, industrial technicians, and facility maintenance teams who need secure and reliable on-site storage.

Both models feature a reinforced steel frame and doors for durability, lockable double doors for security, and a ventilated mesh design that allows full visibility of stored contents without compromising protection. The SM60 offers greater internal volume, while the SM48 provides a more compact footprint for tighter spaces - both with the same rugged performance.

Each cabinet comes equipped with four 6" / 152 mm heavy-duty swivel casters, offering full mobility even when loaded. A 1,500 lbs / 680 kg capacity ensures strength under pressure. Removable and adjustable shelves provide flexible storage configurations to suit tools, parts, or materials.

Whether you need maximum capacity (SM60) or space-saving utility (SM48), Stor Mac™ delivers dependable storage where you need it.



PART NO SCC60



PART NO SCC48

SPECIFICATIONS

- Two models SM60 (larger capacity), SM48 (compact version)
- Load capacity: 1,500 lbs / 680 kg
- Four 6" / 152 mm heavy-duty swivel casters
- Reinforced steel frame with lockable mesh doors
- Adjustable and removable shelving for custom layouts
- High-visibility mesh sides and doors for easy inventory checks

NEW PART NO	OLD BB PART NO	OLD SUMNER PART NO	DESCRIPTION	WEIGHT		DIMENSIONS (L x W x H)		SHIPPING WEIGHT	
SCC48	CC48	785921	Stor cage cart 48"	362 lbs	164.2 kg	62.5 x 32 x 58.5"	1,588 x 813 x 1,486 mm	310 lbs	141 kg
SCC60	CCC60	784920	Stor cage cart 60"	310 lbs	141 kg	54.1 x 33.75 x 58"	1,374 x 857 x 1,473 mm	345 lbs	156.5 kg

SINGLE CYLINDER CARTS

ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Single Cylinder Cart series is engineered to deliver safe, stable transport of gas cylinders in industrial, welding, and construction environments. All carts are powder-coated green for long-lasting durability and high visibility. Built with versatility in mind, the carts are available in multiple configurations, including options with or without a firewall/lifting eye, and various wheel and tank support setups to suit different working conditions.

The B&B SUMNER 108 model is rated to carry one cylinder up to 8" / 203 mm in diameter, while the B&B SUMNER 112 supports one cylinder up to 12" / 305 mm in diameter. Designed with a balanced frame, these carts allow easy maneuvering over smooth, level surfaces and are ideal for indoor or controlled site conditions.

Both models are compatible with standard gas sizes, supporting 50 - 80 CF oxygen tanks or 40 CF acetylene tanks - roughly 5.2 - 8.6 kg / 11.5 - 19 lbs in weight depending on contents. Ergonomic handle grips provide better control and stability during operation, minimizing user fatigue and improving transport safety.

Durable and easy to store or move, the B&B SUMNER Single Cylinder Carts combine portability, strength, and customizable features to meet professional demands.

SPECIFICATIONS

- Holds one cylinder up to 8" / 203 mm in model 108; up to 12" / 305 mm in model 112
- Compatible with 50–80 CF oxygen or 40 CF acetylene tanks (approx. 5.2 - 8.6 kg / 11.5 - 19 lbs)
- Powder-coated green finish for corrosion resistance and high visibility
- Balanced frame design for stable, easy maneuvering on smooth surfaces
- Ergonomic handle grips for better control and reduced user fatigue
- Available with or without firewall/lifting eye and with multiple wheel/tank support options



WHEEL OPTIONS	PART NO	DESCRIPTION	DIAMETER
	779024	Semi-pneumatic	8" / 200 mm
	779011	Semi-pneumatic	10" / 250 mm
	779027	Pneumatic	10" / 250 mm

NEW PART NO	OLD BB PART NO	OLD SUMNER PART NO	DESCRIPTION	DIMENSIONS (L x W x H)		SHIPPING WEIGHT	
SCC12C-10P	n/a	782386	Single cylinder cart upto 12" with chain lock and 10" pneumatic wheels	48 x 21 x 21"	1219 × 533 × 533 mm	29 lbs	13.2 kg
SCC12C-10S	n/a	782385	Single cylinder cart upto 12" with chain lock and 10" semi-pneumatic wheels	51 x 19 x 13.5"	1295 × 483 × 343 mm	34 lbs	15.4 kg
SCC9C-8S	n/a	782375	Single cylinder cart upto 9" with chain lock and 8" semi-pneumatic wheels	41 x 12.5 x 12"	1041 × 318 × 305 mm	13 lbs	5.9 kg

DOUBLE CYLINDER CARTS

ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Double Cylinder Cart series provides a durable and reliable solution for transporting two gas cylinders in industrial, welding, and construction environments. Available in Medium (Model 213) for cylinders up to 13" in diameter and Small (Model 209) for cylinders up to 9", these carts are compatible with 244–330 CF oxygen and 145 CF acetylene tanks. Designed for jobsite performance, each cart features a balanced frame and ergonomic handle grips to ensure safe, stable handling and reduced user fatigue on smooth surfaces.

A wide range of configurations are available, including models with firewalls, lifting eyes, and bar or chain locks, along with various wheel options such as flat-free, pneumatic, and semi-pneumatic types. An integrated tool tray adds on-the-job convenience. Carts with lifting eyes comply with ASME B30.20, AWS D14.1, and AISC codes, while fire-rated models meet OSHA 1926.350 and 1910.253.

Blending mobility, safety, and customization, B&B SUMNER Double Cylinder Carts are built for demanding, professional-grade applications.

SPECIFICATIONS

- Supports two cylinders up to 13" (Model 213) or 9" (Model 209) diameter
- Compatible with 244 - 330 CF oxygen and 145 CF acetylene tanks
- Includes integrated tool tray for accessories and tools
- Balanced frame design for easier maneuverability on flat surfaces
- Available with firewall, bar lock, or chain lock configurations
- Ergonomic handle grips for improved control and reduced operator fatigue
- Wheel options: 16" flat-free, 16" pneumatic, and 14" semi-pneumatic
- Compliant with ASME, AWS, AISC, and OSHA safety standards (where applicable)

WHEEL OPTIONS	PART NO	DESCRIPTION	DIAMETER
	779028	Semi-pneumatic	14" / 355 mm
	779104	Flat Free	16" / 400 mm
	779107	Pneumatic	16" / 400 mm



Three Base options
Three wheel options

NEW PART NO	OLD BB PART NO	OLD SUMNER PART NO	DESCRIPTION	DIMENSIONS (L x W x H)		SHIPPING WEIGHT	
DCC13FB-16F	BCL-E16FF	782496	Double cylinder cart upto 13" with firewall, bar lock and 16" flat free wheels	20 x 33 x 67"	508 × 838 × 1,702 mm	81 lbs	36.74 kg
DCC13FB-16P	BCL-E16P	782495	Double cylinder cart upto 13" with firewall, bar lock and 16" pneumatic wheels	20 x 33 x 67"	508 × 838 × 1,702 mm	81 lbs	36.74 kg
DCC13FB-14S	BCL-E16R	782491	Double cylinder cart upto 13" with firewall, bar lock and 14" semi-pneumatic wheels	20 x 33 x 67"	508 × 838 × 1,702 mm	81 lbs	36.74 kg
DCC9FB-16F	BCM-E16FF	782444	Double cylinder cart upto 9" with firewall, bar lock and 16" flat free wheels	19 x 30 x 44"	483 × 762 × 1,118 mm	48 lbs	21.77 kg
DCC9FB-16P	BCM-E16P	782443	Double cylinder cart upto 9" with firewall, bar lock and 16" pneumatic wheels	19 x 30 x 44"	483 × 762 × 1,118 mm	48 lbs	21.77 kg
DCC9FB-14S	BCM-E16R	782439	Double cylinder cart upto 9" with firewall, bar lock and 14" semi-pneumatic wheels	19 x 30 x 44"	483 × 762 × 1,118 mm	48 lbs	21.77 kg
DCC9C-16F	BCM-C16FF	n/a	Double cylinder cart upto 9" with chain lock and 16" flat free wheels	19 x 30 x 44"	483 × 762 × 1,118 mm	48 lbs	21.77 kg
DCC9C-16P	BCM-C16P	782427	Double cylinder cart upto 9" with chain lock and 16" pneumatic wheels	19 x 30 x 44"	483 × 762 × 1,118 mm	48 lbs	21.77 kg
DCC9C-14S	BCM-C16R	782424	Double cylinder cart upto 9" with chain lock and 14" semi-pneumatic wheels	19 x 30 x 44"	483 × 762 × 1,118 mm	48 lbs	21.77 kg



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